



UNI Requirements from Industrial Automation (IA)

Goal of this contribution

- Consensus on the timeliness parameters of UNI
 - Stream request/ response

Agenda

- Industrial automation requirements
 - Quick recap
- **Flexible** vs. fixed stream schedule
- Stream request and response requirements
 - Considering **feedback** and **comments** (from previous contribution)
- Proposed **UNI** (focus on timeliness aspects)
 - Comparison of required and existing parameters

Industrial Automation (IA) Requirements

Quick recap

Recap: IA requirements

Converged network supporting Plug & Produce

- Need for **incremental** network configuration and resource allocation
- **Bridge and end station** components need to inform about their **available resources**
- **Application** engineering **independent** of **network** engineering

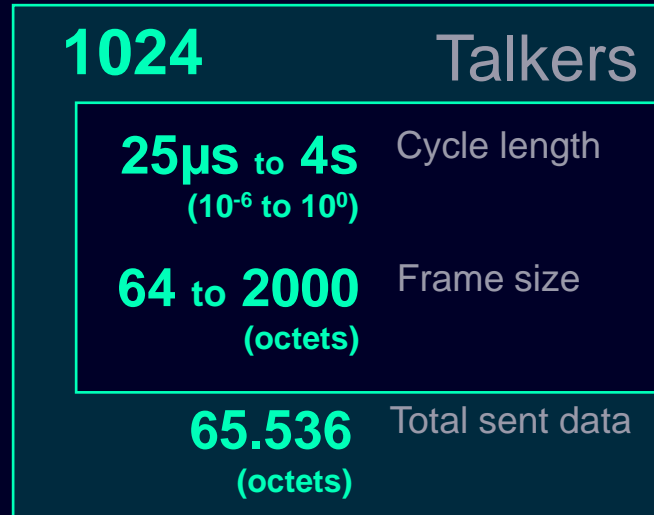
Recap: IA requirements

Wide range required by applications

- Expected IA system

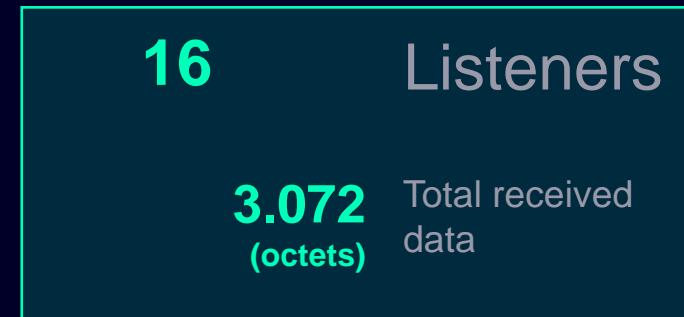
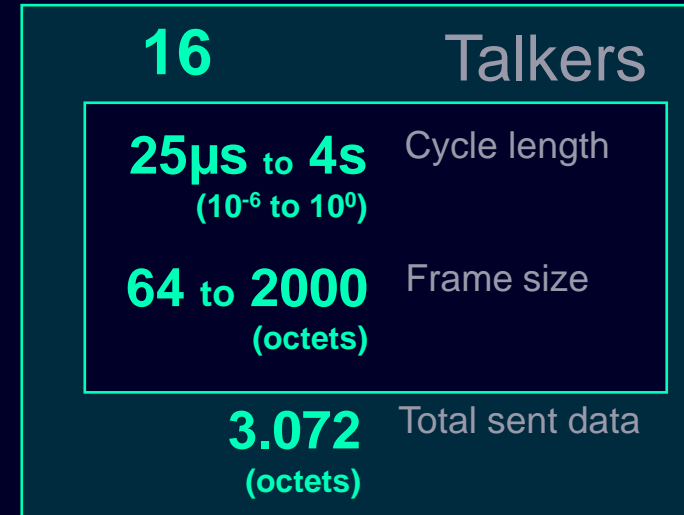
2*

PLCs



1000

Devices



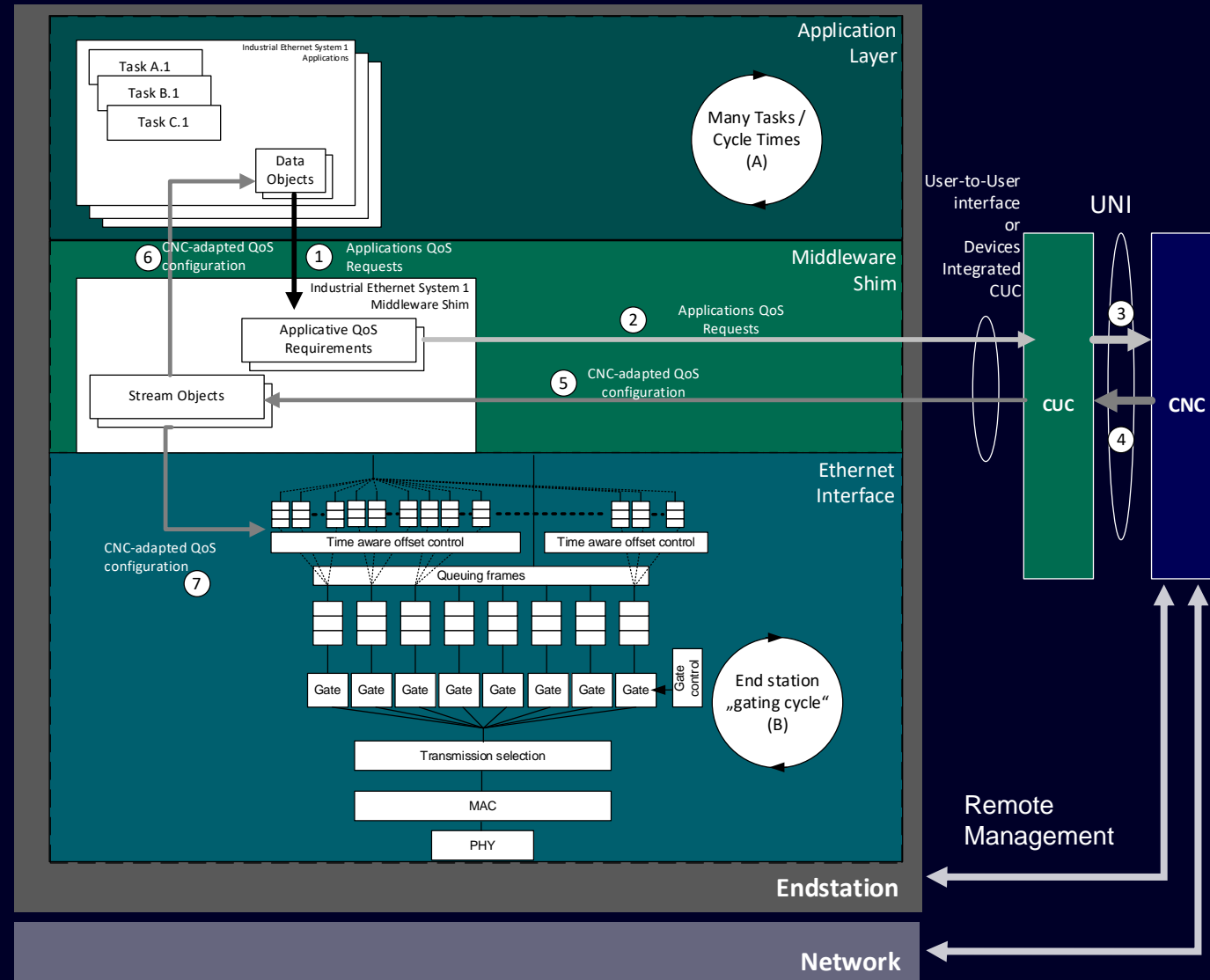
large range

large amount

*Representative number of PLCs, not maximum

Recap: Industrial Application

- Communication requirements from IA application layer
- Data objects (application and communication relations)
- Middleware (CUC part of middleware)
- Translates application layer requirements into stream requirements
- Sends Stream requests to CNC via UNI
- CNC responses to middleware via UNI
- Setup comm based on stream responses
- CNC establishes stream using remote management



Extracted from IEC/IEEE 60802 D1.3

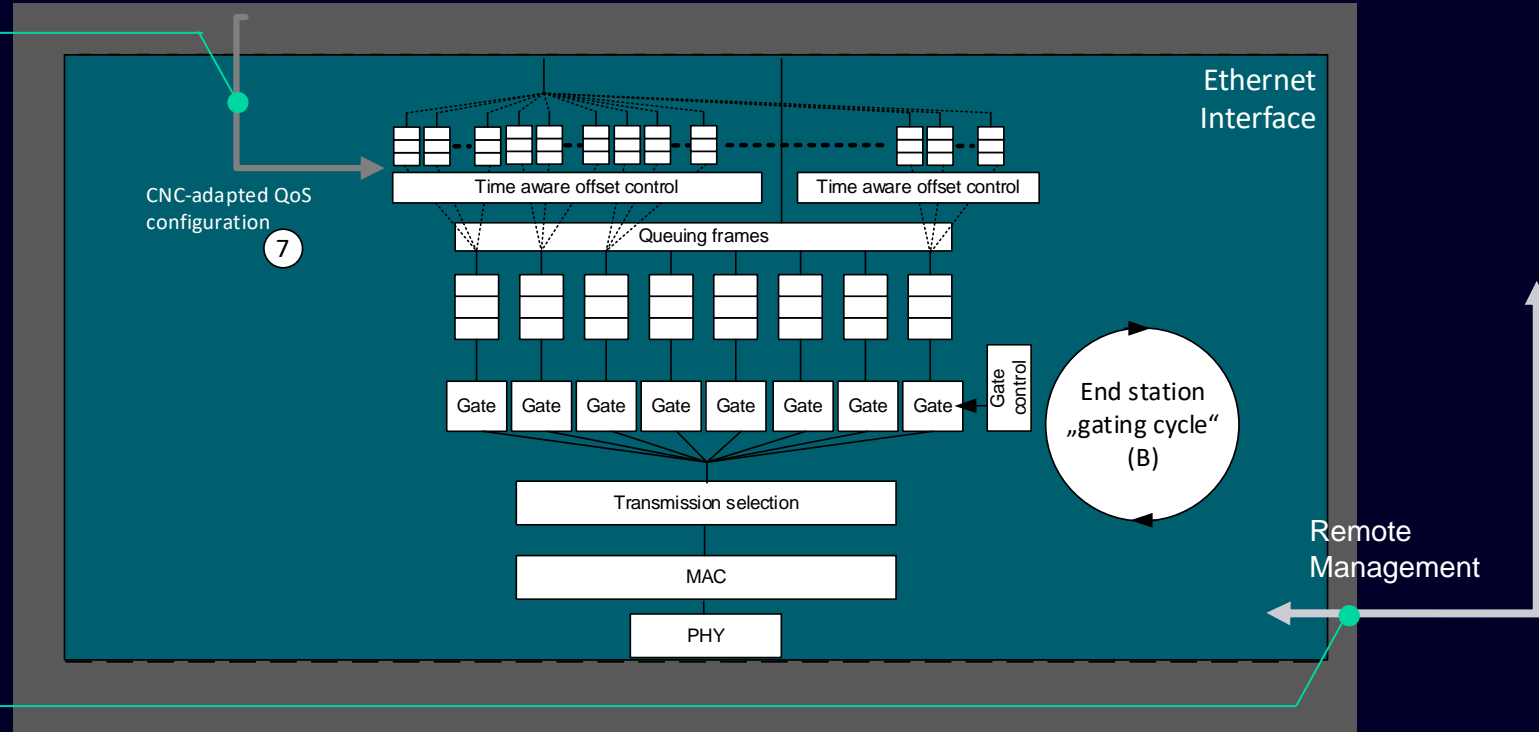
Recap: Ethernet Interface as per IEC/IEEE 60802

Time Aware Offset Control

- Stream(stream group)-based queue
- Talker added by application layer

Gate Control (Qbv)

- Priority-based queue
- Triggered by gating control list



Recap: Frame injection

Based on reduction ratio concept

- Common base-cycle
 - Qbv gating cycle
- Stream **interval** expressed by **reduction ratio**
 - power of 2 multiple of gating cycles

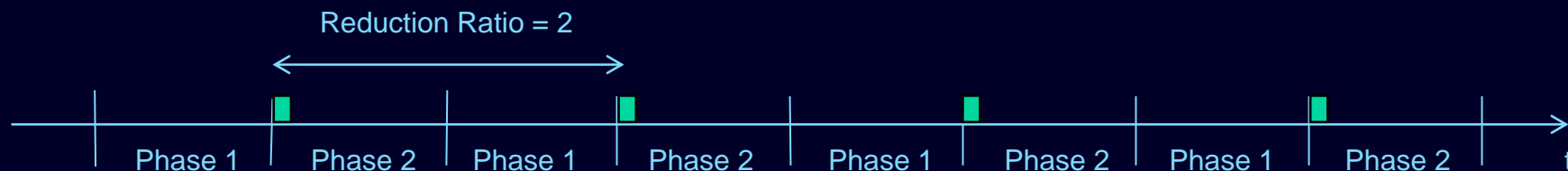
Facilitates implementation

End station centric representation

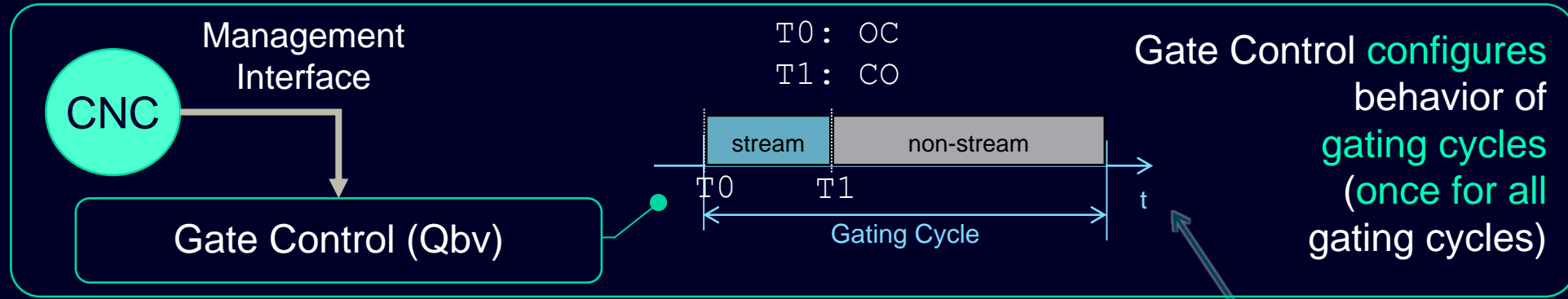
- Common gating cycle behavior
 - Defined once
- Individual gating cycle behavior defined for each phase
 - Constrained scope (per phase)

Phase: identifies out of a set of gating cycles (w.r.t reduction ratio) the one in which the **transmission of a stream starts**.

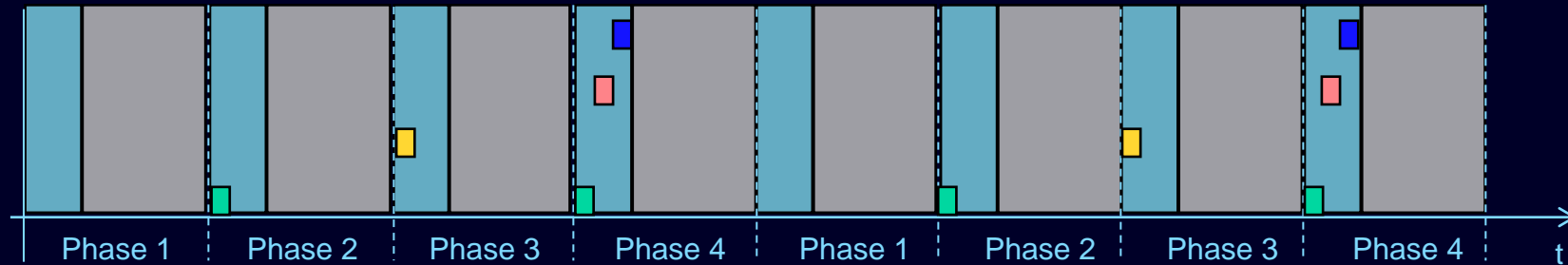
For a stream with $RR=n$,
max number of phases= n



Recap: Frame injection (cont'd)



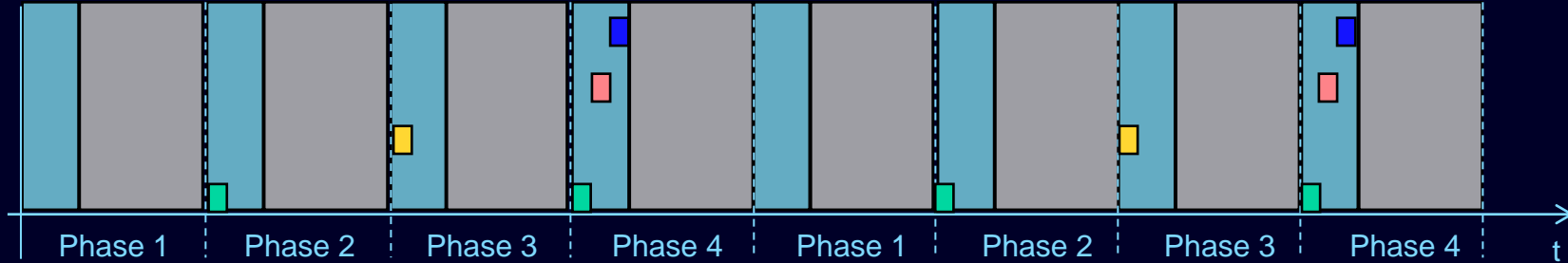
- Stream A: RR=4, Phase=4
- Stream B: RR=4, Phase=4
- Stream C: RR=4, Phase=3
- Stream D: RR=2, Phase=2



Time Aware Offset Control
assigns streams to gating cycles
by means of phases
(per stream response)



Stream A: RR=4, Phase=4
 Stream B: RR=4, Phase=4
 Stream C: RR=4, Phase=3
 Stream D: RR=2, Phase=2



Time Aware Offset Control
 assigns streams to gating cycles
 by means of phases
 (per stream response)

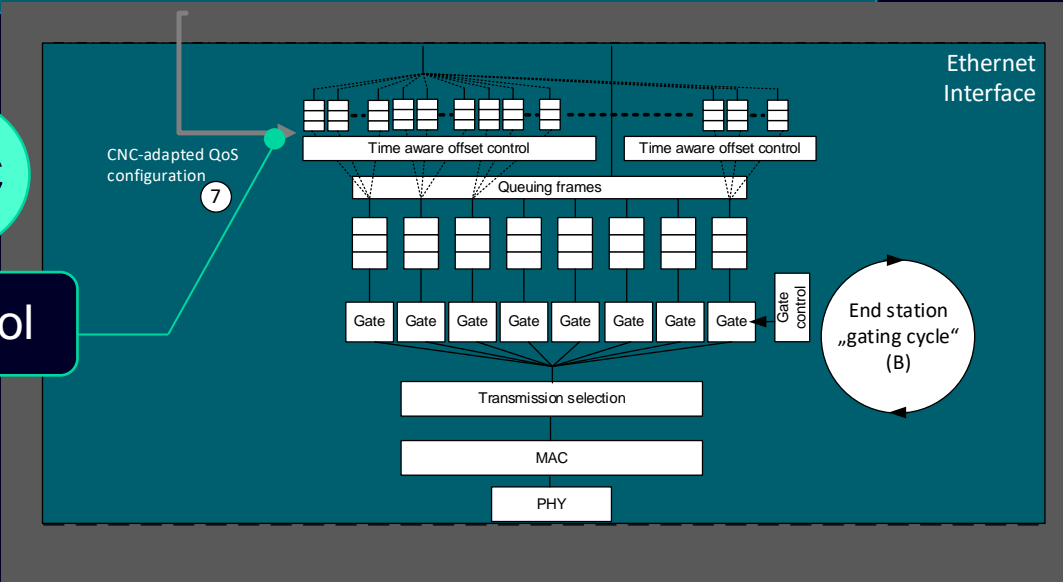
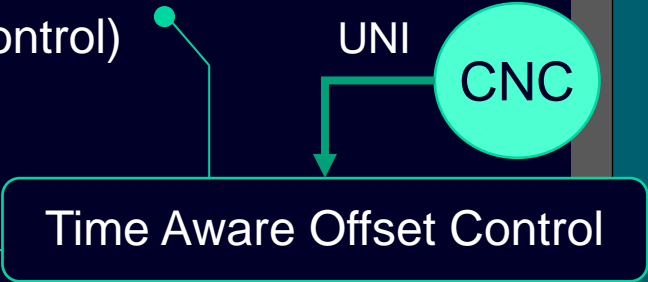


Recap: Frame injection (cont'd)



Transmission of frames in same gating cycle (phase)

- As burst ordered by priority (gate control)
- Then ordered by reduction ratio
- Then by sort-in position
- For instance
 - after: ■





Need for flexible stream scheduling

Flexible vs. fixed scheduling

Motivation

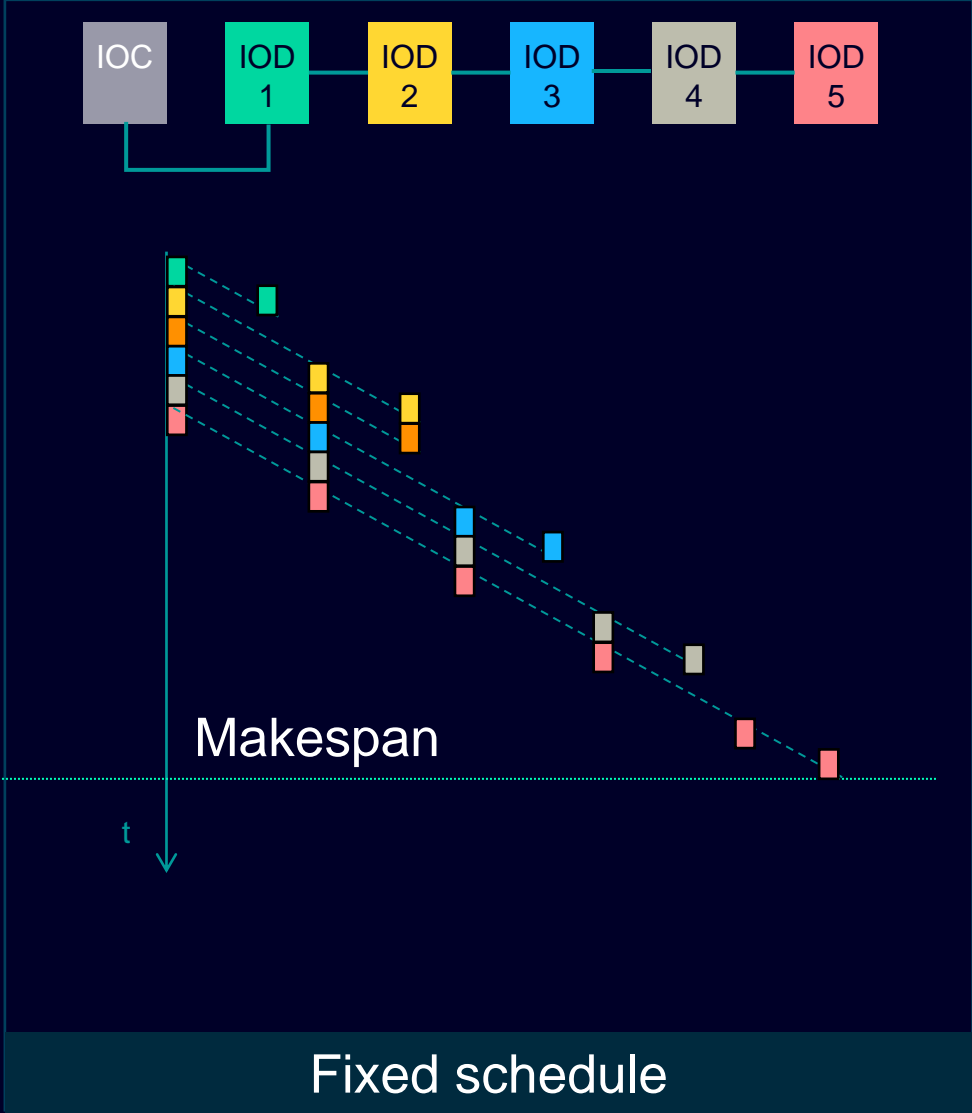
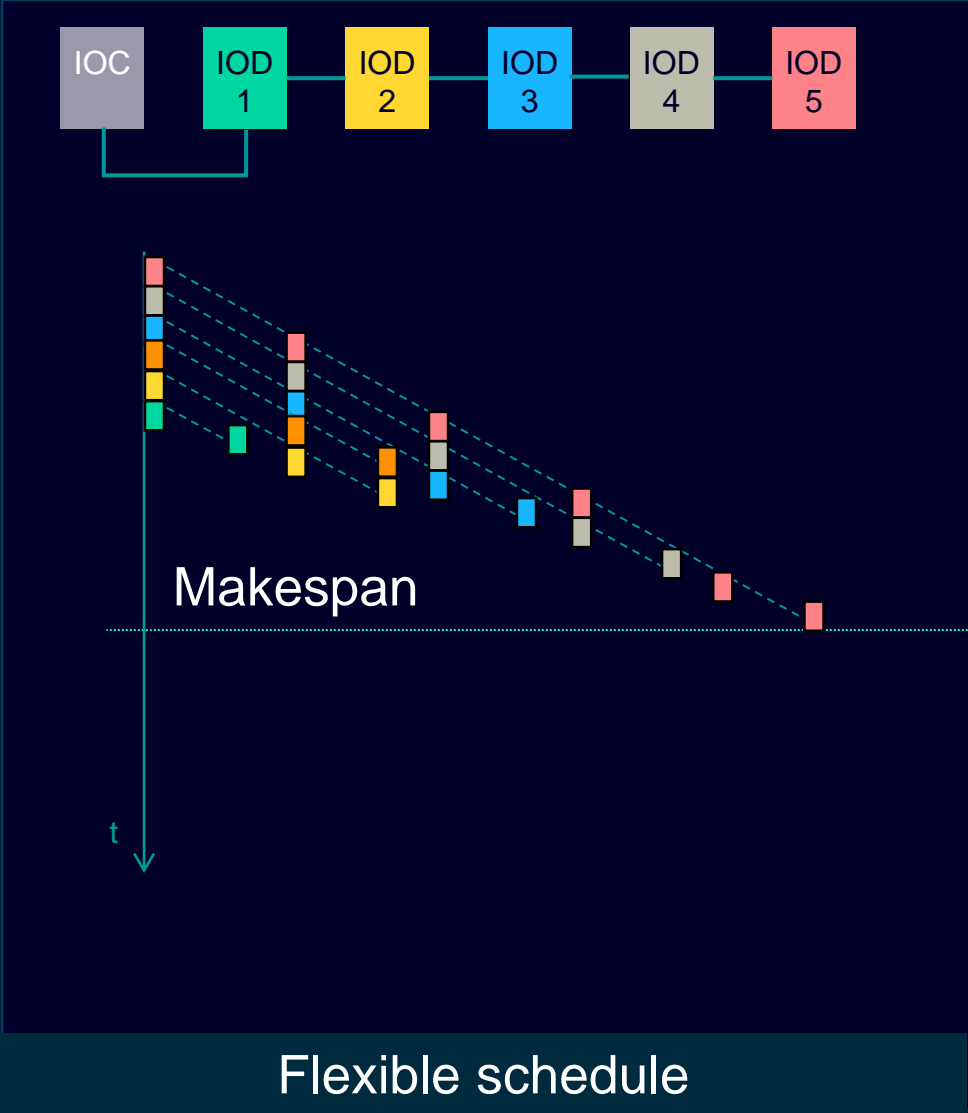
Current Qdj does not cope with these requirements

1. Converged network supporting Plug & Produce
 1. Need for **incremental** network configuration and resource allocation
 2. **Application** engineering **independent** of **network** engineering
2. Wide range required by applications
 1. Large range, large amounts

This contribution addresses

- Means for **flexible** stream scheduling (resource allocation)

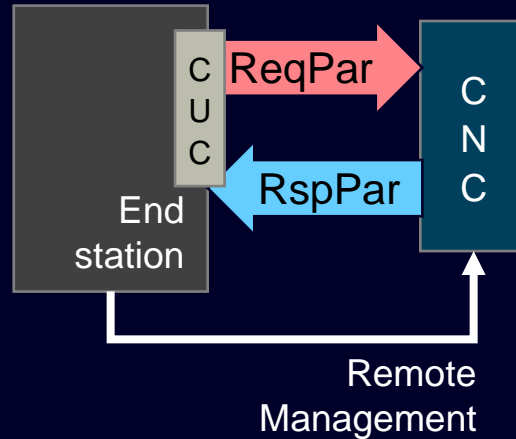
Flexible schedule allows for lower makespan than fixed schedule



Current Qdj (presented in Qcc)

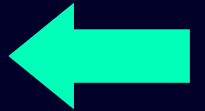
Qdj stream **request** parameters

1. Tspec
 1. **Interval**
 2. MaxFramesPerInterval
 3. **MaxFrameSize**
 4. TransmissionSelection
 5. TimeAware
 1. **EarliestTransmitOffset**
 2. **LatestTransmitOffset**
 3. **Jitter**
2. UserToNetworkRequirements
 1. NumSeamlessTrees
 2. **MaxLatency**



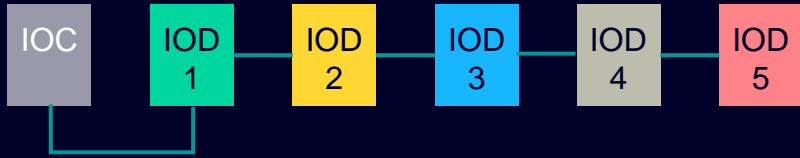
Qdj stream **response** parameters

1. StatusInfo
2. AccumulatedLatency
3. InterfaceConfiguration
 1. ...
 2. **TimeAwareOffset**



After a stream is established, shifting its transmission time is not possible

Importance of flexible scheduling: an example



Assumption

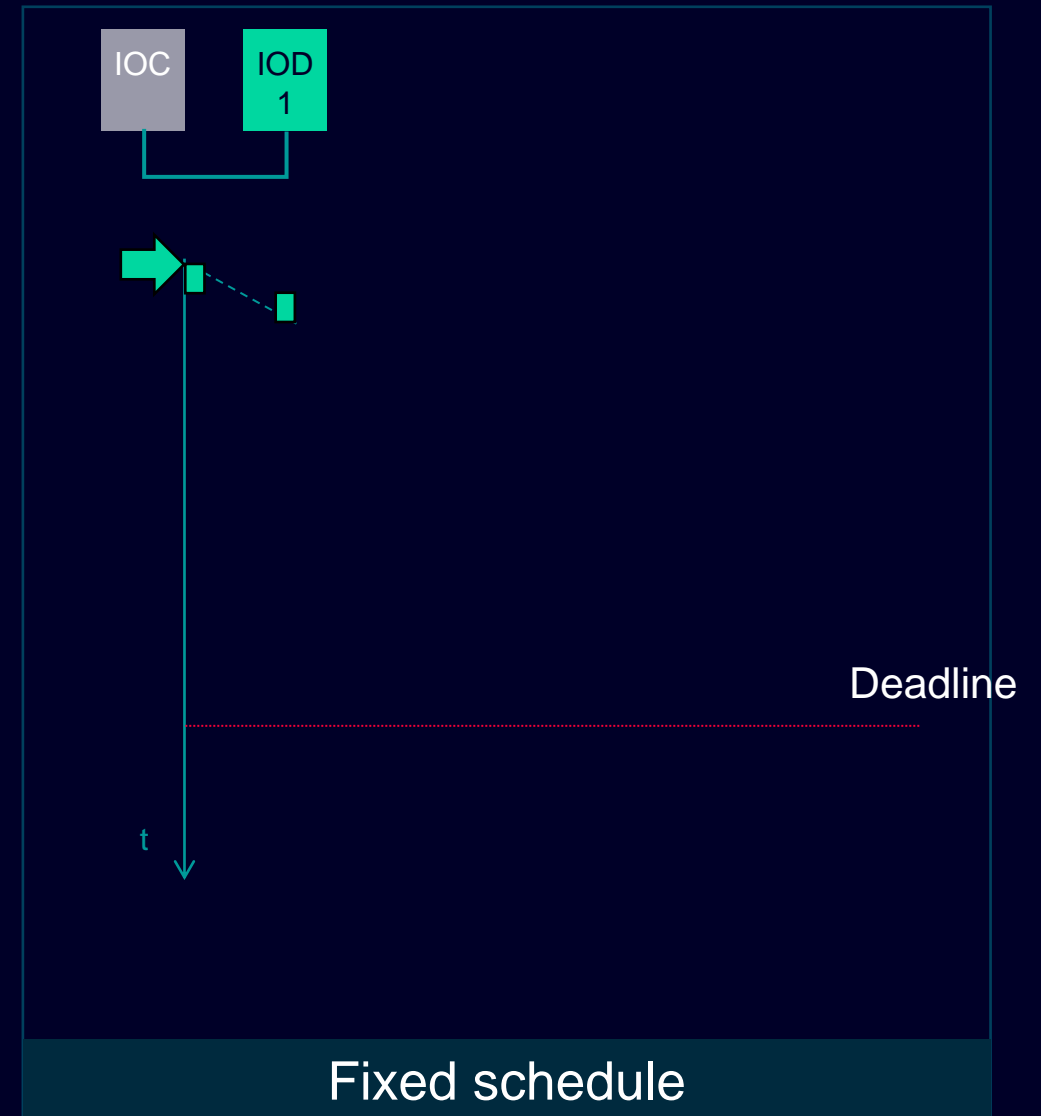
- 1 IOC, 5 IODs
- Line topology
- IODs powered in the same order as their IDs
- Streams requested as soon as IOD is connected*
- Streams
 - Talker = IOC, Listener = one IOD
 - Interval = 30 [time units]
 - Frame size = 1 [time unit]
 - Deadline = 15 [time units]

*one exception

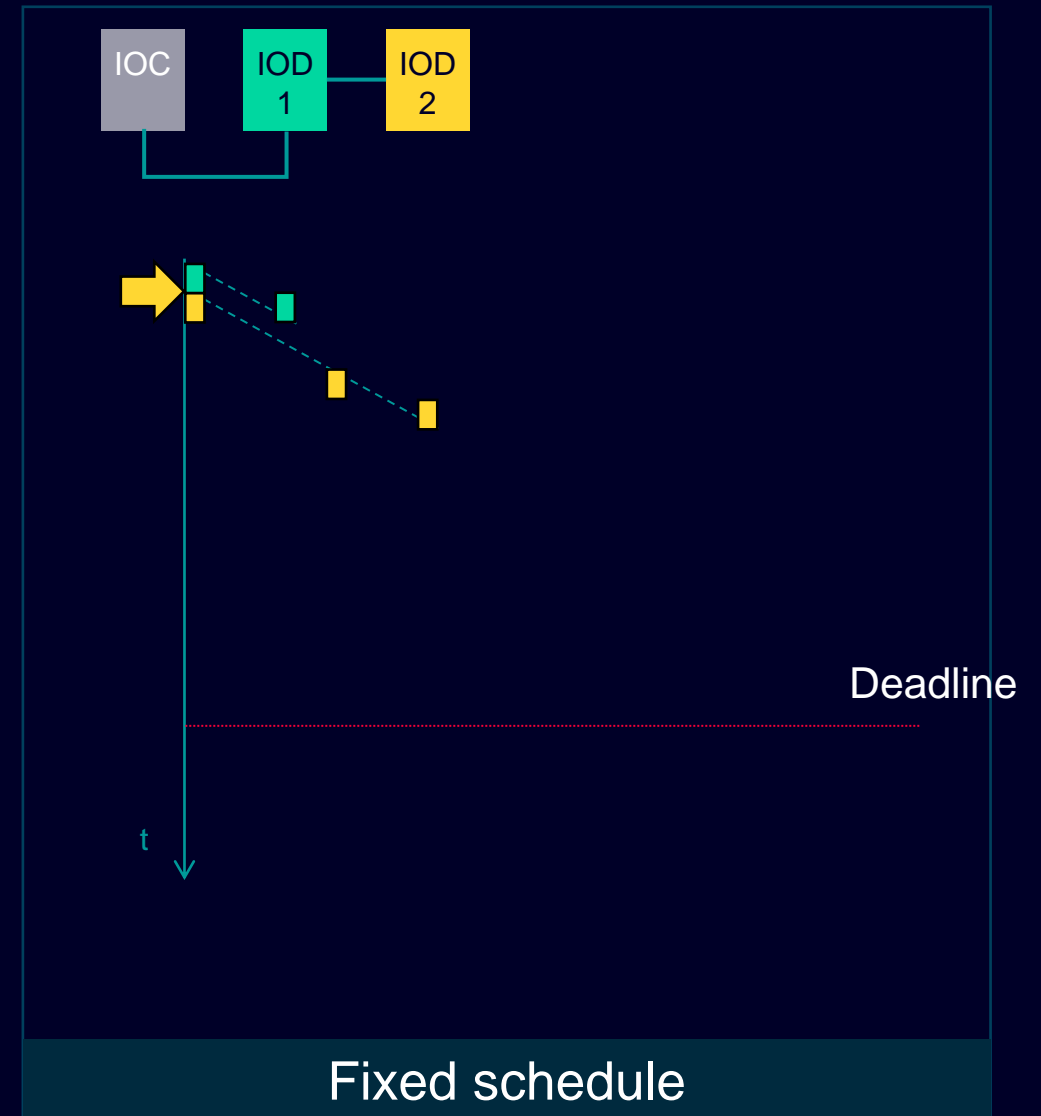
Required flexibility (Plug & Produce)

- All stream requests cannot be sent as a batch

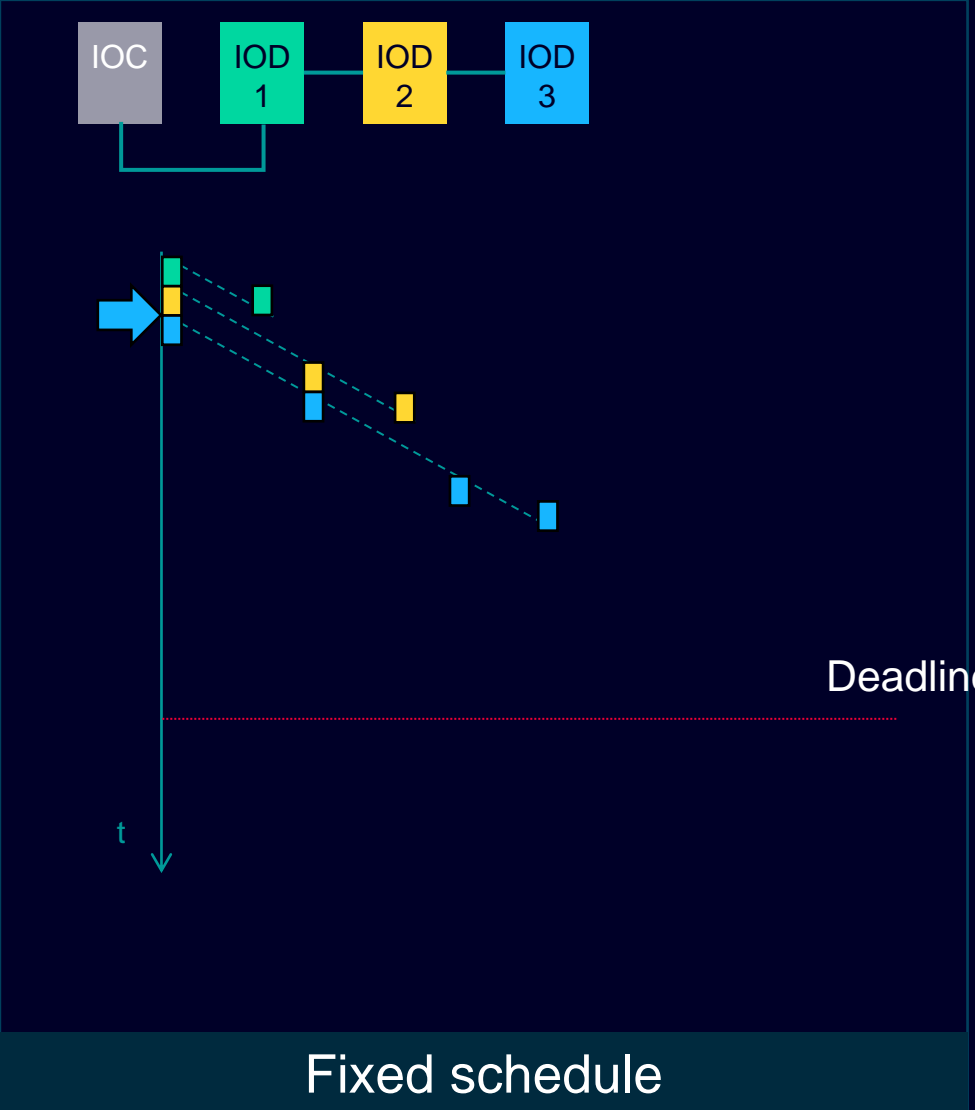
Fixed schedule example



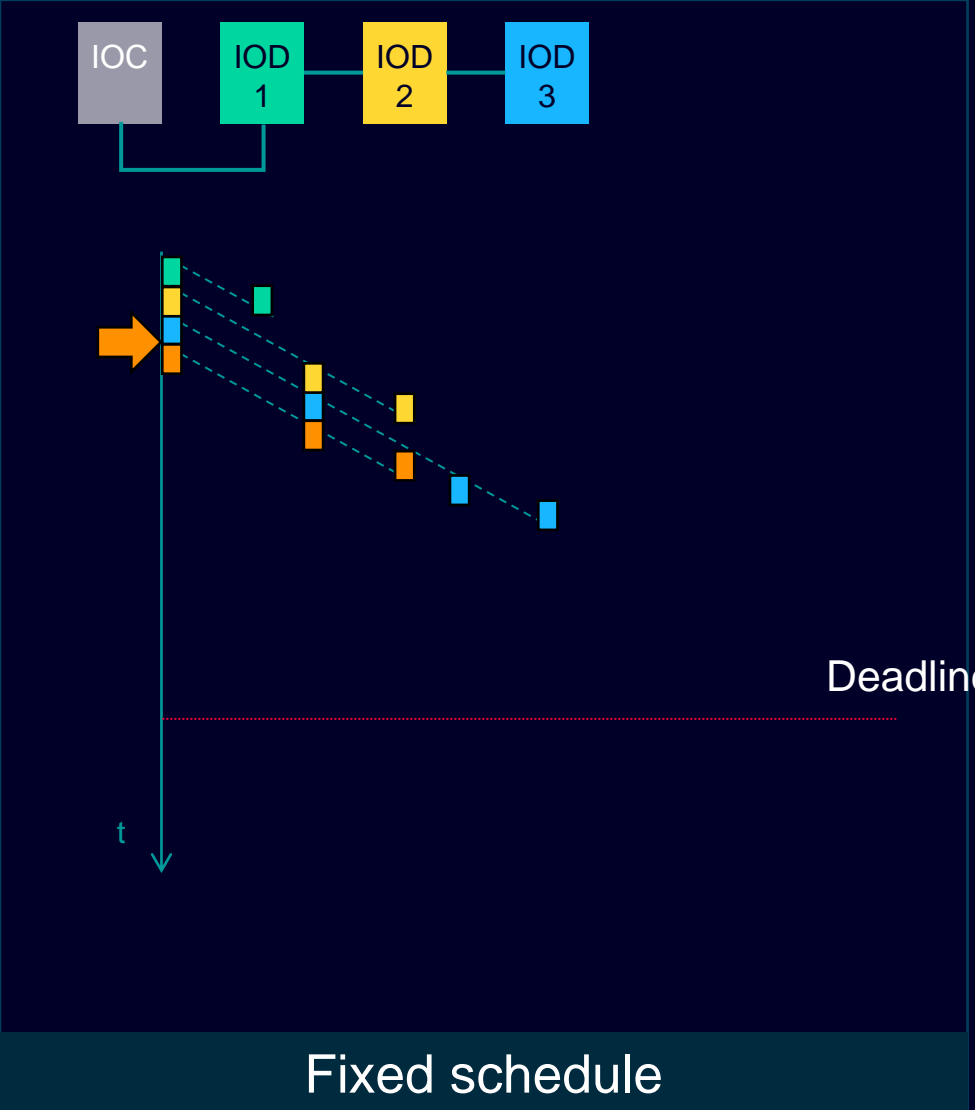
Fixed schedule example



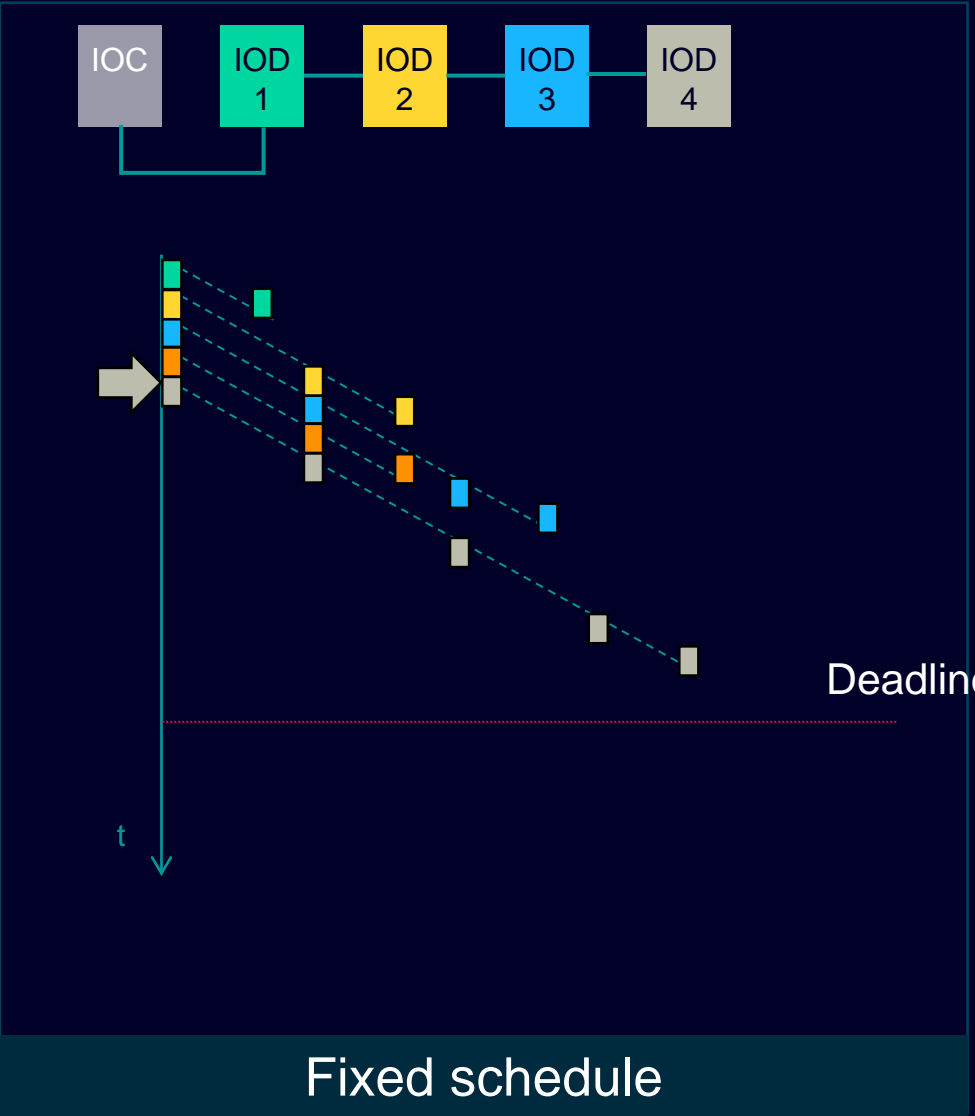
Fixed schedule example



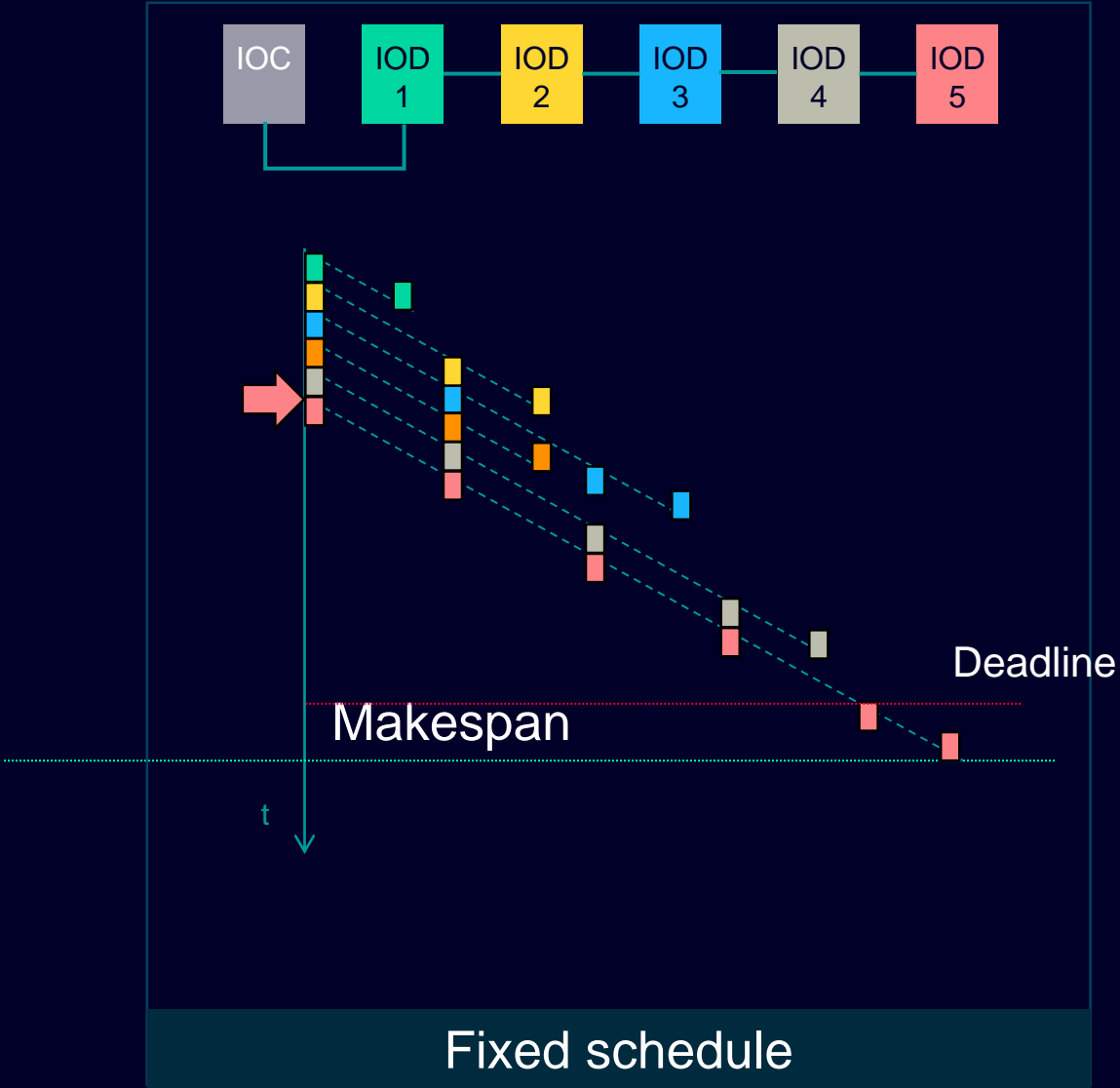
Fixed schedule example



Fixed schedule example



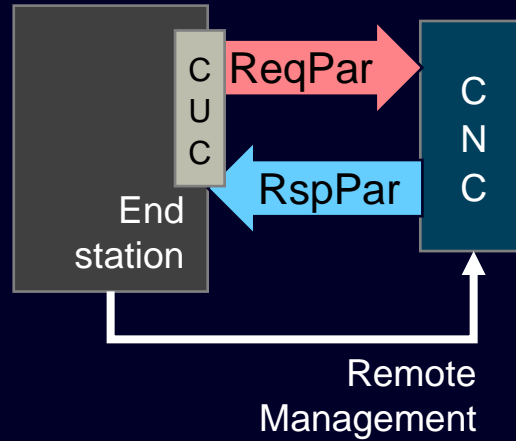
Fixed schedule example



Proposal to Qdj

Proposed stream **request** parameters

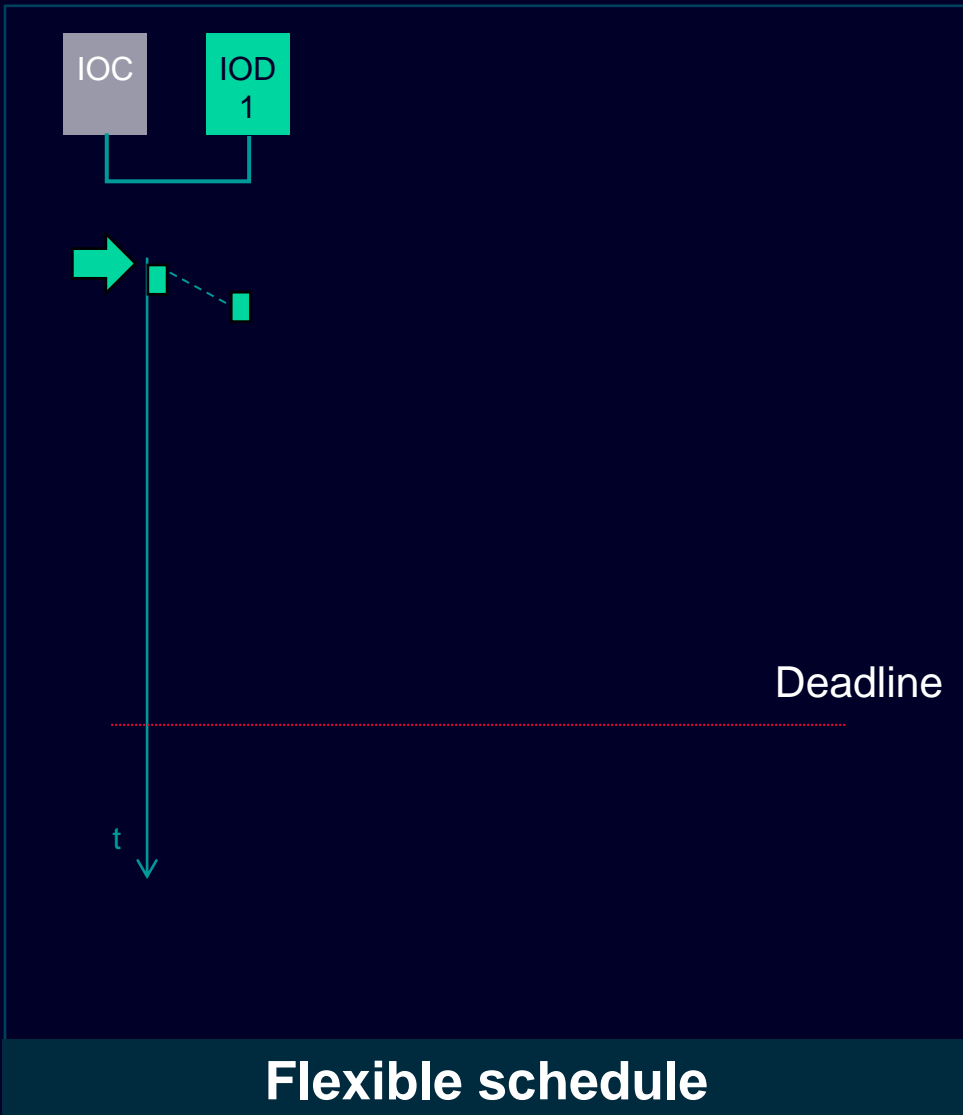
1. Update interval
2. Communication deadline
3. Maximum frame size



Proposed stream **response** parameters

1. Phase
 1. Start of selected gating cycle
2. **Sort-in position**
 1. **Flexible ordering** within a gating cycle

Flexible schedule example



■ Proposed stream **request** parameters

1. Update interval = 30
2. Communication deadline = 15
3. Maximum frame size = 1
4. Talker = IOC, Listener = IOD1

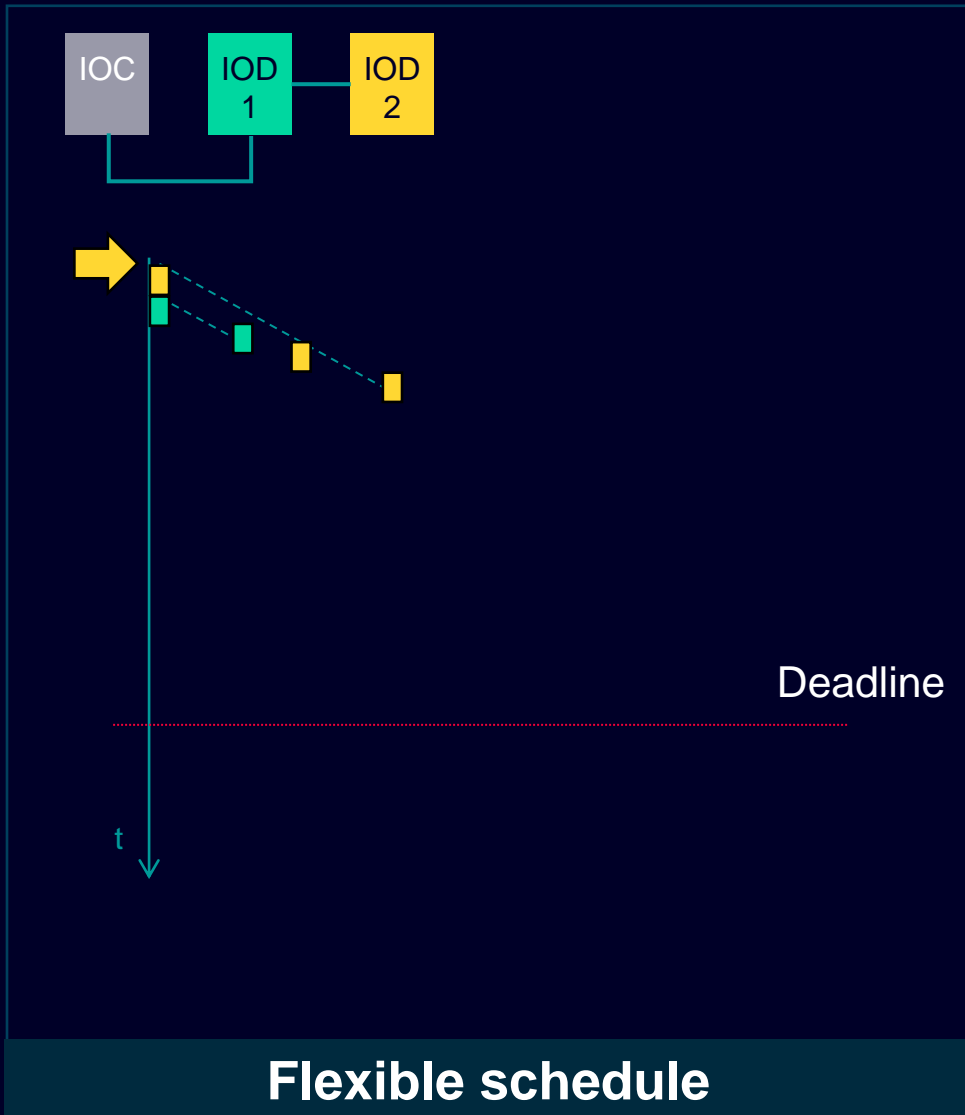
Proposed stream **response** parameters

1. **Phase = 1**
 1. Start of selected gating cycle
2. **Sort-in position = 0**
 1. Flexible ordering within a gating cycle

Remote management

1. Gating cycle = 30

Flexible schedule example



- Proposed stream **request** parameters
 1. Update interval = 30
 2. Communication deadline = 15
 3. Maximum frame size = 1
 4. Talker = IOC, Listener = IOD2

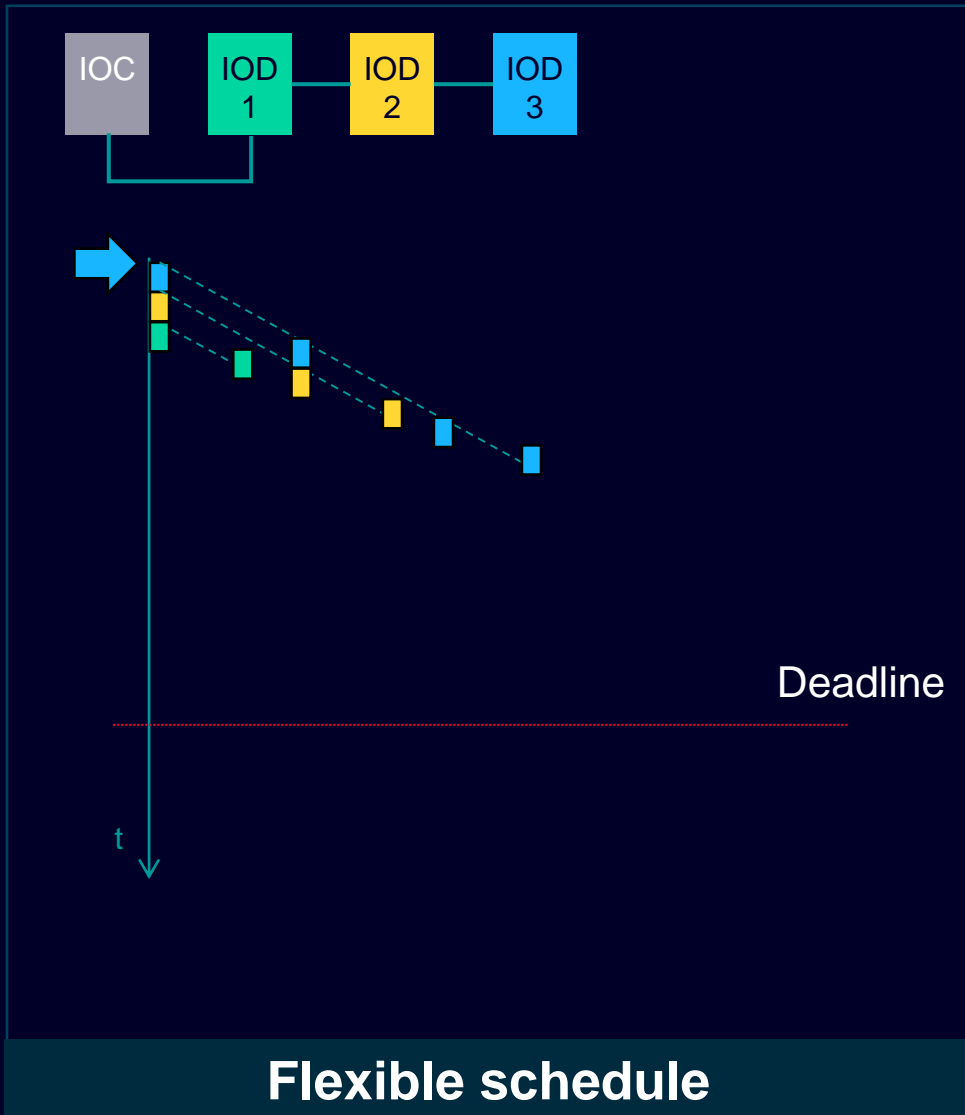
Proposed stream **response** parameters

1. **Phase = 1**
 1. Start of selected gating cycle
2. **Sort-in position = 0**
 1. Flexible ordering within a gating cycle

Remote management

1. Gating cycle = 30

Flexible schedule example



Proposed stream **request** parameters

1. Update interval = 30
2. Communication deadline = 15
3. Maximum frame size = 1
4. Talker = IOC, Listener = IOD3

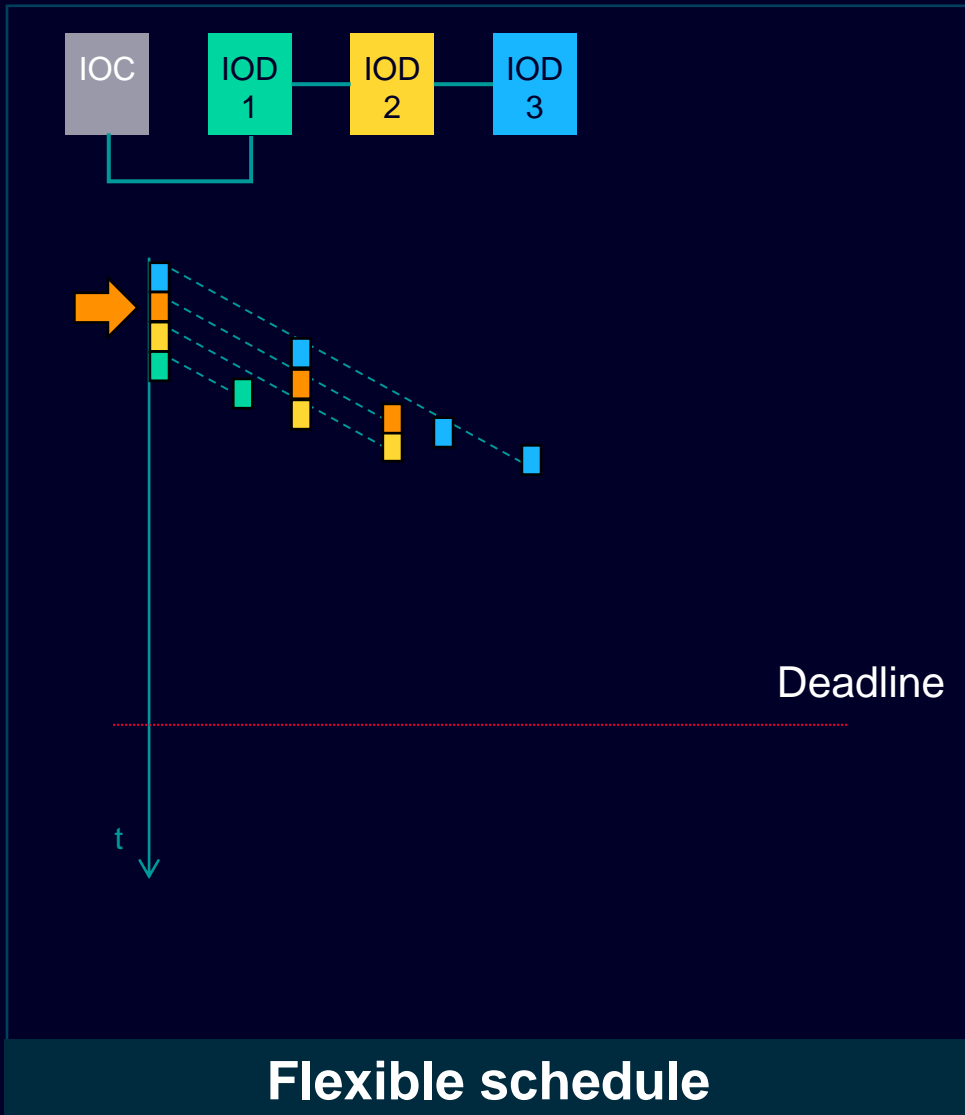
Proposed stream **response** parameters

1. **Phase = 1**
 1. Start of selected gating cycle
2. **Sort-in position = 0**
 1. Flexible ordering within a gating cycle

Remote management

1. Gating cycle = 30

Flexible schedule example



- Proposed stream **request** parameters
 - Update interval = 30
 - Communication deadline = 15
 - Maximum frame size = 1
 - Talker = IOC, Listener = IOD2

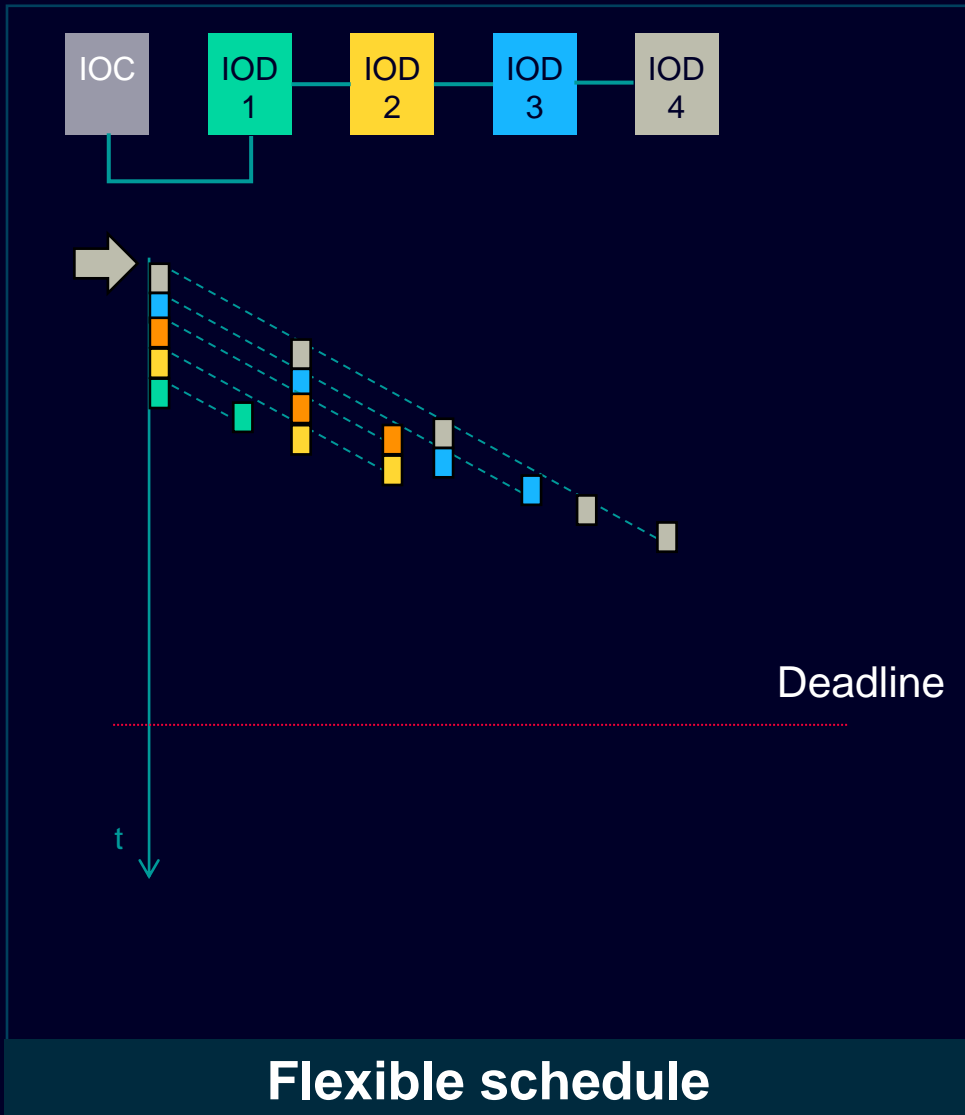
Proposed stream **response** parameters

- Phase = 1**
 - Start of selected gating cycle
- Sort-in position = after** ■
 - Flexible ordering within a gating cycle

Remote management

- Gating cycle = 30

Flexible schedule example



Proposed stream **request** parameters

1. Update interval = 30
2. Communication deadline = 15
3. Maximum frame size = 1
4. Talker = IOC, Listener = IOD4

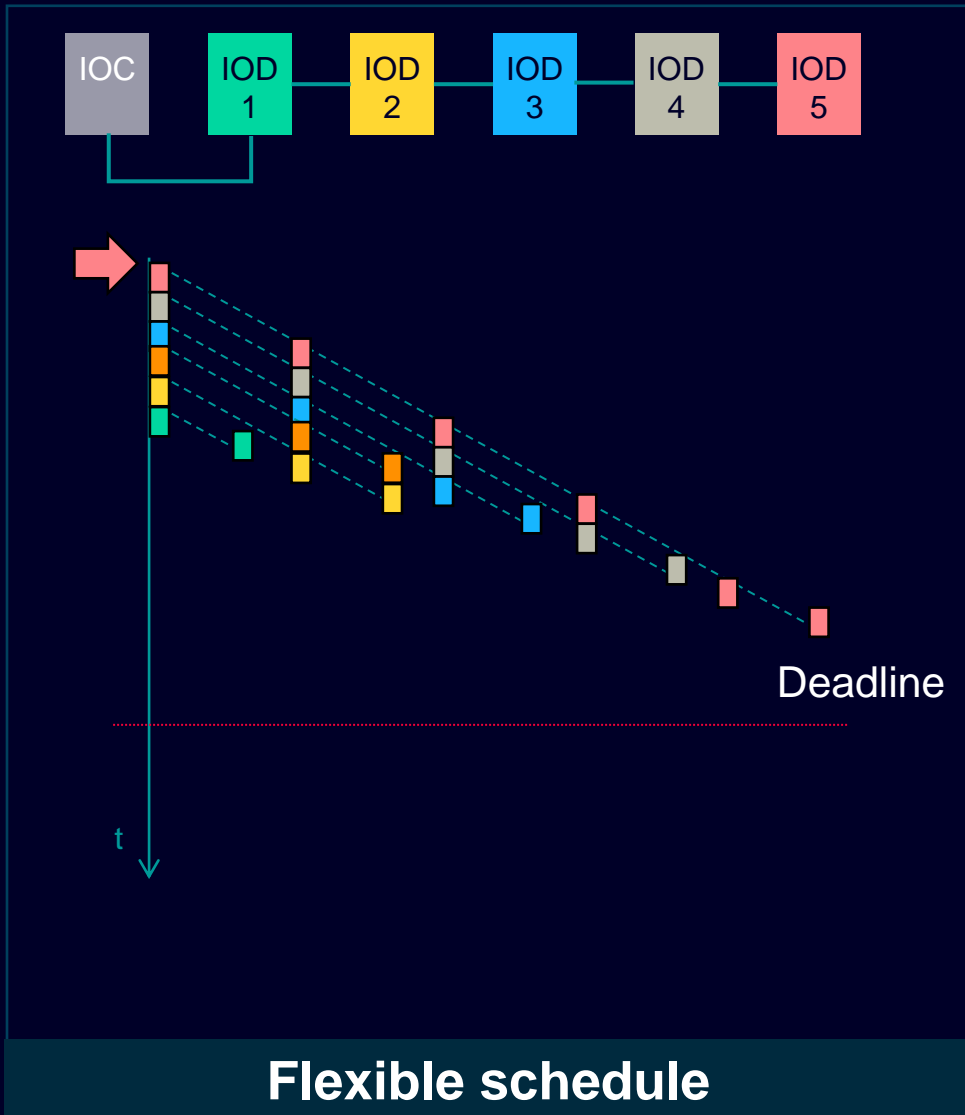
Proposed stream **response** parameters

1. **Phase = 1**
 1. Start of selected gating cycle
2. **Sort-in position = 0**
 1. Flexible ordering within a gating cycle

Remote management

1. Gating cycle = 30

Flexible schedule example



Proposed stream **request** parameters

1. Update interval = 30
2. Communication deadline = 15
3. Maximum frame size = 1
4. Talker = IOC, Listener = IOD5

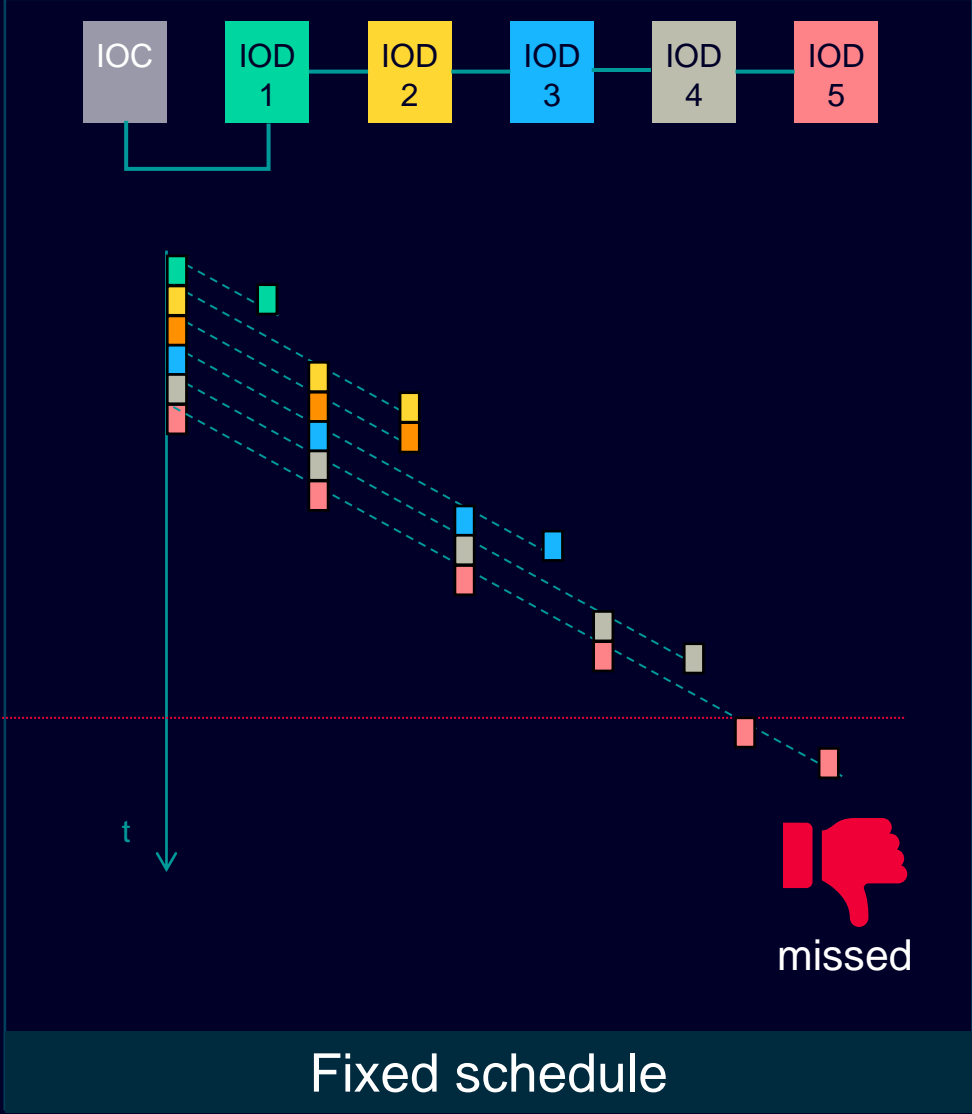
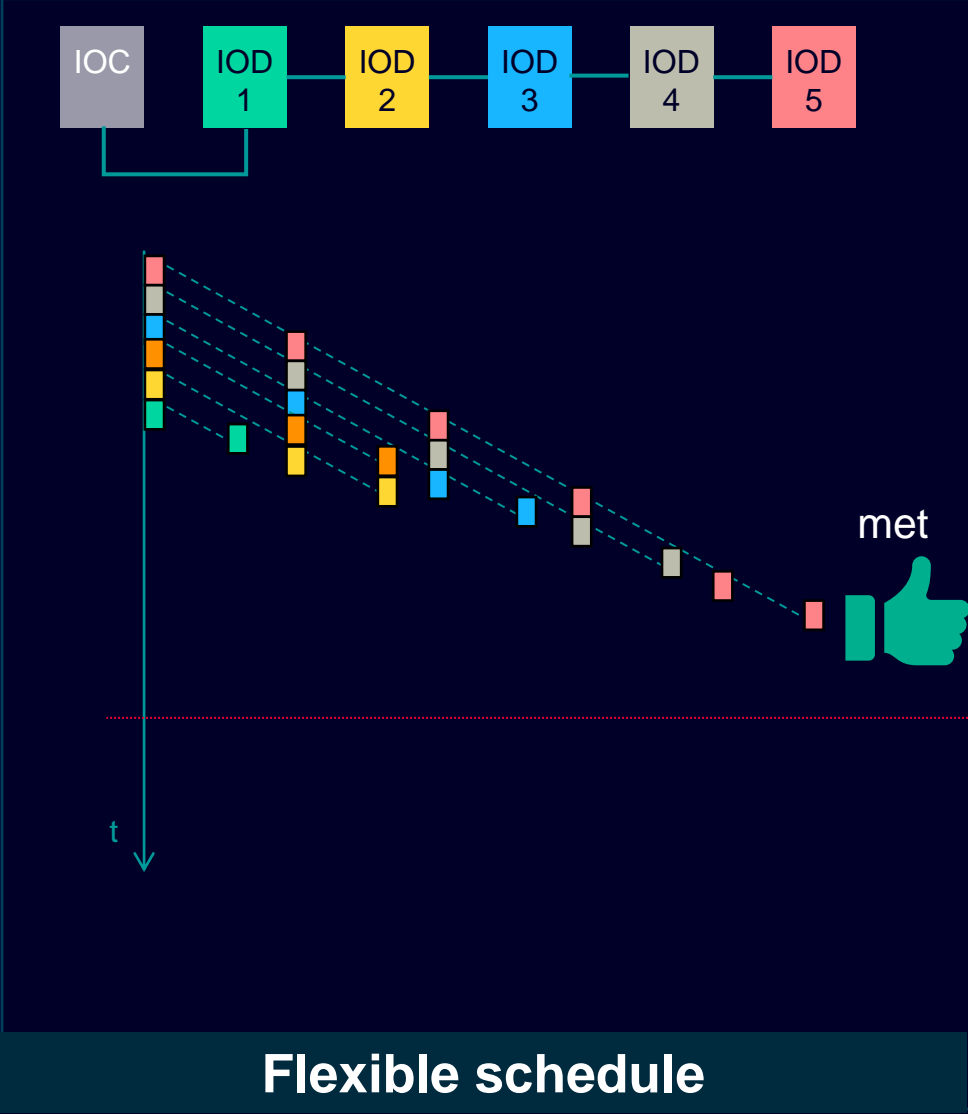
Proposed stream **response** parameters

1. **Phase = 1**
 1. Start of selected gating cycle
2. **Sort-in position = 0**
 1. Flexible ordering within a gating cycle

Remote management

1. Gating cycle = 30

Flexible allows for lower makespan than fixed schedule



| Stream Request & Response

Note on stream traffic types in IEEE/IEC 60802

- Isochronous
 - **Transmission** in sync with **network** and **task**
- Cyclic synchronous
 - **Transmission** in sync with **network**
- Cyclic asynchronous
 - **Transmission** in sync with **network** is **optional**

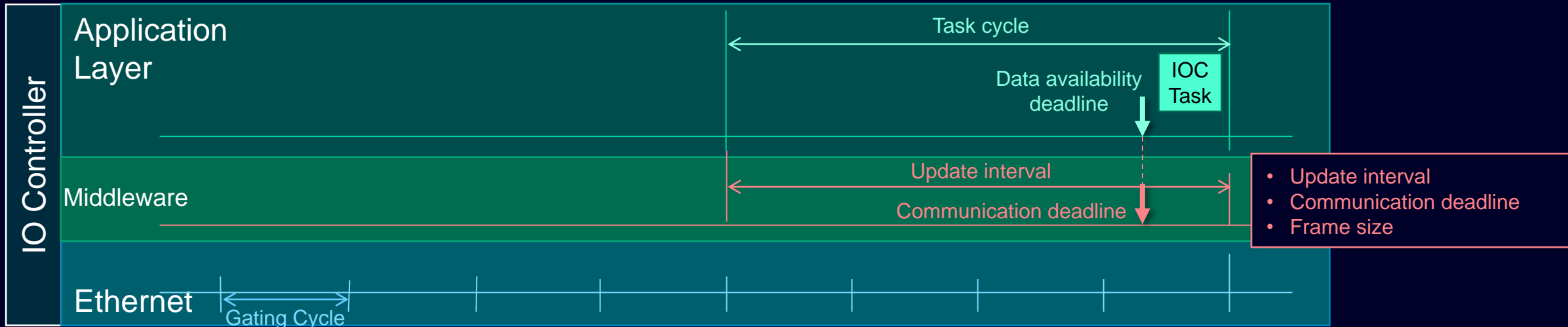
Examples in this contribution

- **Isochronous**

UNI parameters presented in **this contribution**

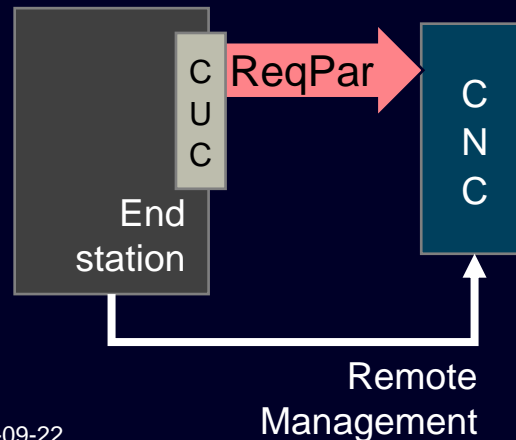
- covers **all three types**

Stream request & response parameters



Stream request parameters

1. Update interval
2. Communication deadline
3. Frame size
4. ...

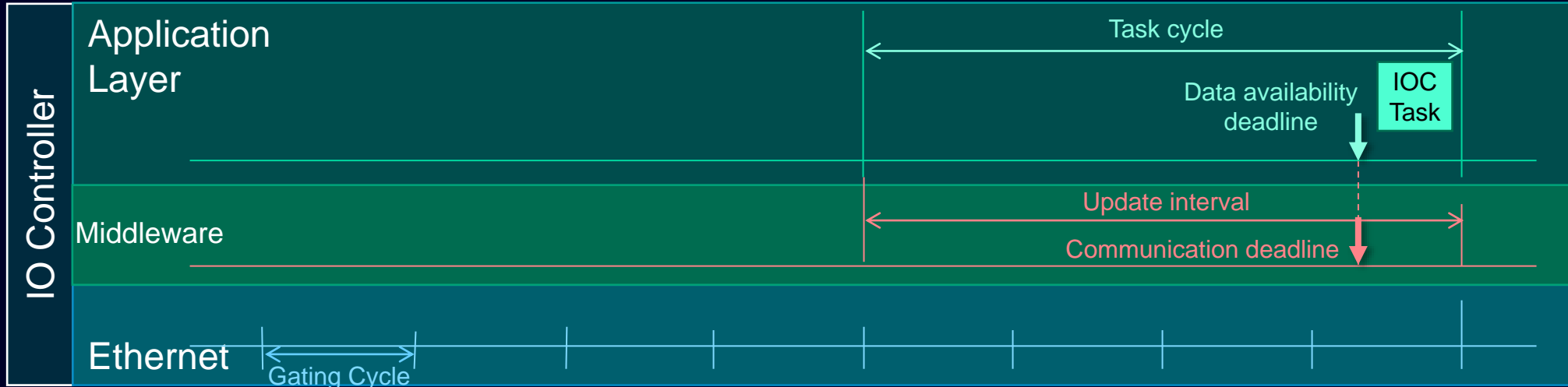


Further stream properties

- Traffic class
 - ISO, CYC-S, CYC-A, ...
- Redundancy
- Source, Sink
- ...

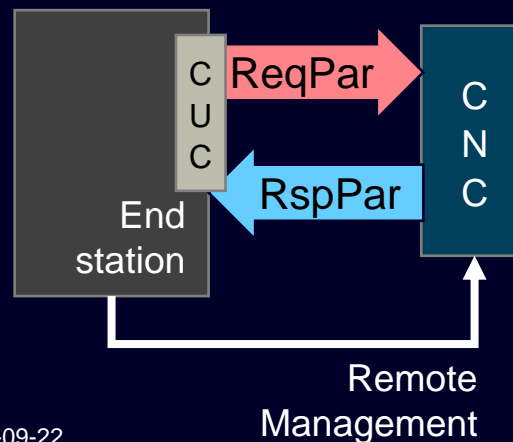
Deferred to a future contribution

Stream request & response parameters



Stream request parameters

1. Update interval
2. Communication deadline
3. Frame size






Stream response parameters




1. Phase
2. Sort-in position
3. ...

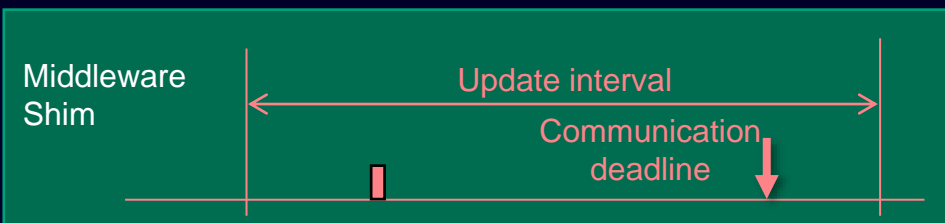
User/Network Interface: Proposed parameters

Stream Request over UNI: timeliness related parameters




	New parameter
	Existing parameter
	Extend existing

Stream request parameters


1. Update interval 
2. Communication deadline 
3. Frame size 



Stream Request over UNI: timeliness related parameters

	New parameter
	Existing parameter
	Extend existing

Stream request parameters

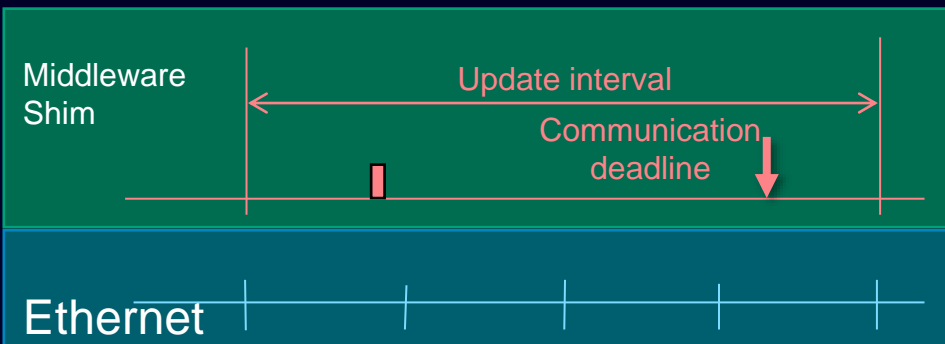
1. Update interval 
2. Communication deadline
3. Frame size

Existing: TrafficSpecification.Interval (802.1 Qcc-2018 46.2.3.5.1)




Interval

- a sliding window of time, OR
- window of time aligned with the time epoch that is synchronized on the network


NOTE: The (length of each) Interval shall be an integer multiple of the gating cycle.



Stream Request over UNI: timeliness related parameters

	New parameter
	Existing parameter
	Extend existing

Stream request parameters

1. Update interval
2. Communication deadline 
3. Frame size

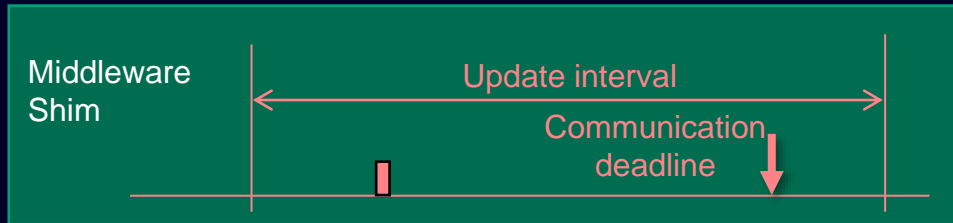
New: CommunicationDeadline

- Not latency as per IEEE 802.1Q (clause 3)
- Not the same as MaxLatency (802.1 Qcc-2018 46.2.3.6) with TSpecTimeAware present
- Deadline requirement origins at application
 - **Complete** data is available to the application
 - Complete arrival of preempted frames




Communication deadline specifies the latest point in time at which the last symbol of the FCS of the frame of interest shall pass the reference plane marking the boundary between the network media and PHY.

The reference point in time for the communication deadline (sometimes also referred to as “first point”) is the start of the Interval.


NOTE: this definition addresses issues similar to those addressed in dj-ademaj-MaxLatency-contribution-0521-v01, e.g. preemptable frames and semantic of deadline.



Stream Request over UNI: timeliness related parameters

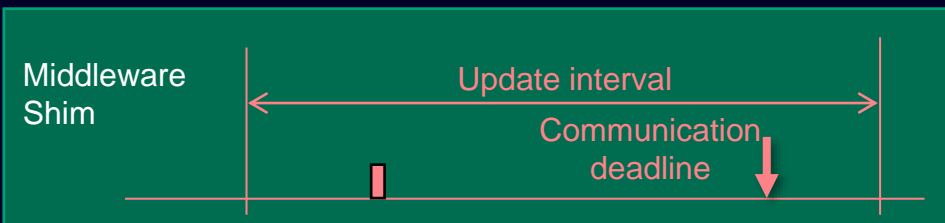
	New parameter
	Existing parameter
	Extend existing

Stream request parameters




1. Update interval
2. Communication deadline
3. Frame size 

Existing: TrafficSpecification (802.1 Qcc-2018 46.2.3.5)




MaxFrameSize



Stream Request over UNI: timeliness parameters

Presented		Existing	Comment
Update interval		Tspec.Interval	Matches presented requirement <u>Note:</u> The start and the length of the intervals shall be aligned with the gating cycles
		Tspec.MaxFrPerInterval	1
MaxFrameSize		Tspec.MaxFrameSize	Matches presented requirement
		Tspec.TransmSelection	Deferred to a future contribution. (rather as ETH IF capability via remote management)
		Tspec.TimeAware.Earliest-/LatestTransmitOffset	Needed only if per frame time aware transmit. Otherwise ignored, e.g. 0/0
		Tspec.TimeAware.Jitter	Deferred to a future contribution. (rather as ETH IF capability via remote management)
		Us2NwReq.NumSeamlessTrees	Deferred to a future contribution
		Us2NwReq.MaxLatency	Not required
Communication deadline			

Stream Response over UNI: timeliness related parameters




	New parameter
	Existing parameter
	Extend existing

Stream response parameters


- 1. Phase 
- 2. Sort-in position 



Stream Response over UNI: timeliness related parameters

	New parameter
	Existing parameter
	Extend existing

Stream response parameters

1. Phase 
2. Sort-in position

Existing: TimeAwareOffset (802.1Qcc 46.2.5.3.5)

“TimeAwareOffset specifies the offset that the Talker shall use for transmit.

...

The value is expressed as nanoseconds after the start of the Talker’s Interval.”






Textual contribution to account for this extension must describe:


- If frames scheduled (injected) per burst: TimeAwareOffset indicates the start time of the gating cycle in which the stream is transmitted. Thus, this value shall be a multiple of the gating cycle.
- If frames scheduled (injected) per frame: TimeAwareOffset indicates the start time when the frame is transmitted.

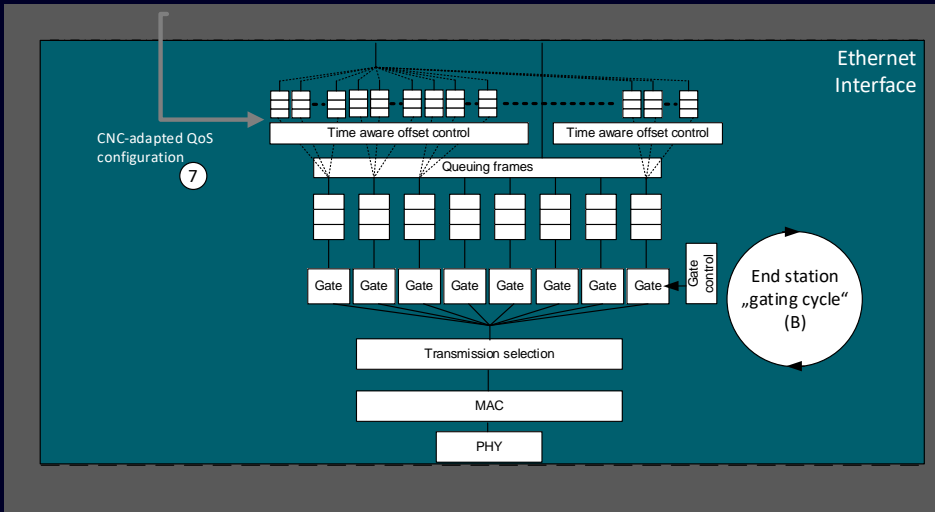


Stream Response over UNI: timeliness related parameters

-  New parameter
-  Existing parameter
-  Extend existing

Stream response parameters

1. Phase
2. Sort-in position 



New: Sort-in position

SortInPosition specifies the sorting order of streams per traffic class and interval for a given gating cycle.



This can be implemented, for example, by grouping streams with same traffic class, Interval and scheduled phase in each Time Aware Offset Control queue. In such implementation, SortInPosition defines the transmission order of streams within each group.

To allow for **simple incremental scheduling** implementation, this parameter could represent a **pointer** to its **predecessor** stream.

For instance:  after: 



Stream Response over UNI: timeliness related parameters

Presented	Existing	Comment
Sort-in position	None	 This is a new parameter
Phase	InterfaceConfiguration.TimeAwareOffset	 Matches presented requirement principle. Requires textual contribution
	InterfaceConfiguration.IEEE802-MacAddresses	Deferred to a future contribution
	InterfaceConfiguration.IEEE802-VlanTag	Deferred to a future contribution
	InterfaceConfiguration.IPv4-tuple	Deferred to a future contribution
	InterfaceConfiguration.IPv6-tuple	Deferred to a future contribution

| Summary

Summary

IA needs support for

- Converged networks
- Plug & Produce

Which in turn requires

- Flexible network configuration
- Flexible resource allocation

Current Qdj does not support flexible scheduling

Summary

This contribution presented

- Means for flexible scheduling
- Required timeliness parameters

| Questions ?

| Contact

Published by Siemens AG

Dr. Rodrigo Ferreira Coelho

System Architect

DI FA CTR ICO ARC

Siemenspromenade 1

91058 Erlangen

Deutschland

Phone: +49 9131 17-45546

E-mail: rodrigo.ferreira_coelho@siemens.com