

Avnu & Industrial Profiling for TSN

Mark Hantel – Rockwell Automation

**Joint IEEE 802.1 TSN & IEC 61784-6 meeting
January 24th, Geneva Switzerland**



Agenda

- **Avnu Introduction**
- **Avnu Goals and Objectives with TSN**
- **The Role of Avnu Alliance**
- **Current Roles of the Standards Organizations**
- **Avnu Conformance Testing for AVB**
- **TSN Theory of Operations**
- **Collaboration with IIC**
- **Future Activities**

What is Avnu Alliance?



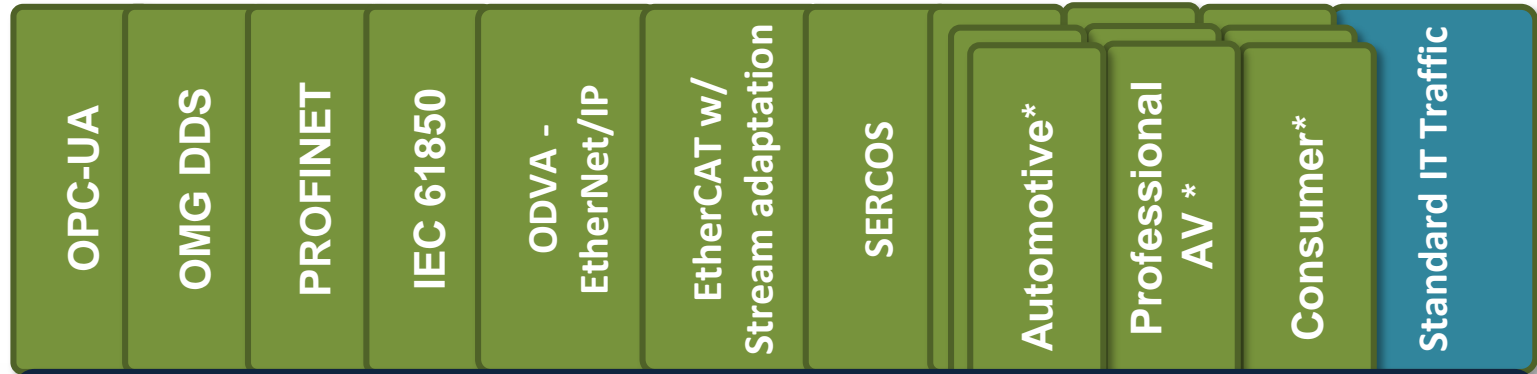
Creating a certified ecosystem to bring **precise timing, reliability** and **compatibility** to networks

- Team of 70+ companies promoting open standards for deterministic networking, such as AVB/TSN
- Spans many industries: pro A/V, consumer A/V, automotive, energy, industrial, and more
- Certifies products to ensure interoperability and compatibility among models and brands



Avnu Goals for TSN

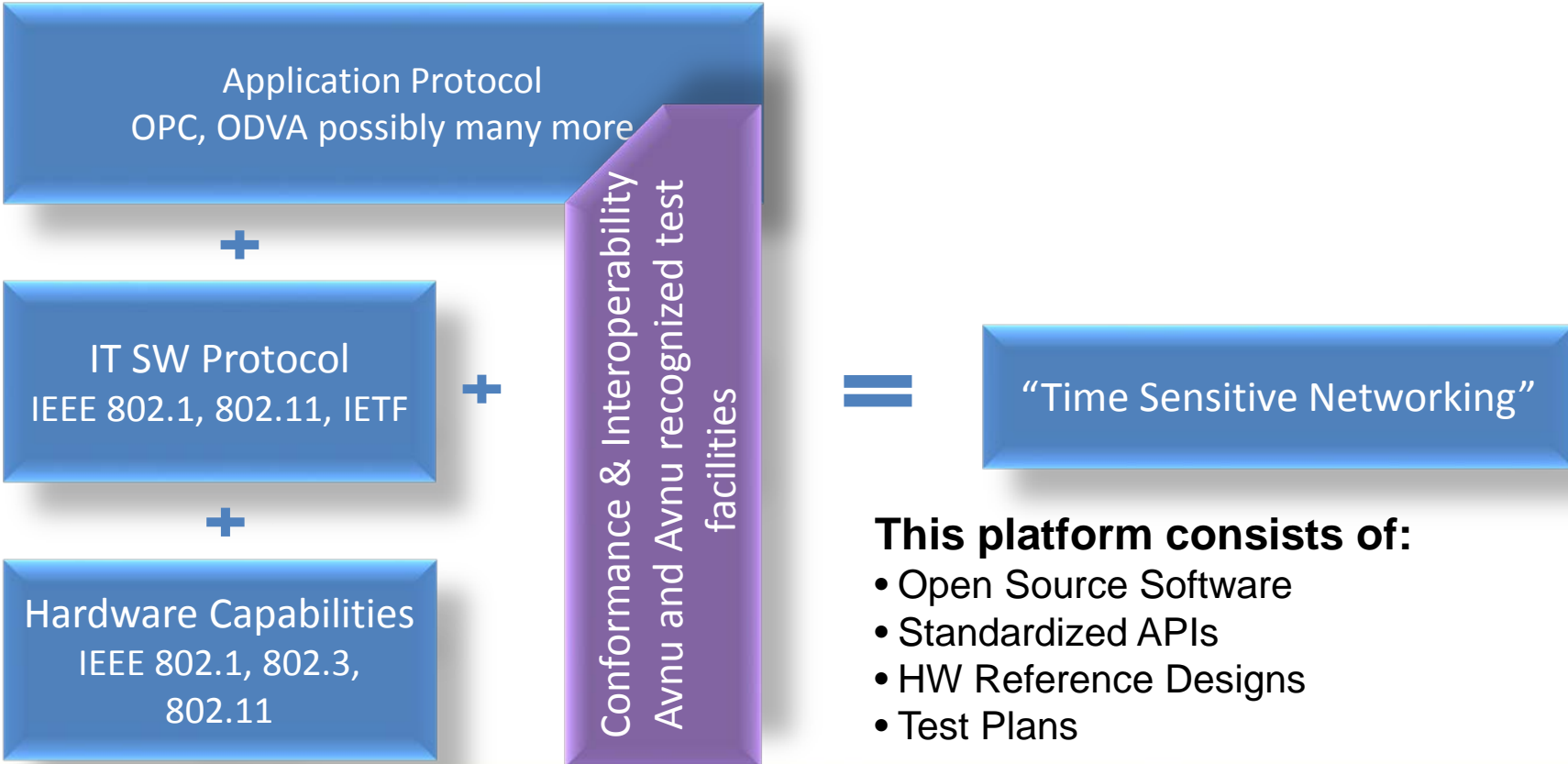
Goal: Real-time Application Protocols Can Share the Wire With Standard IT Traffic



Deterministic, Standard Network Foundation – shared among all nodes (HW, Driver, Timing, Interoperability, Network Configuration, APIs, etc)

Avnu Assures the Tested, Standard Network Foundation for Concurrent Applications

Avnu's Role: Interoperability and Conformance



This platform consists of:

- Open Source Software
- Standardized APIs
- HW Reference Designs
- Test Plans

Current Roles of the Standards Organizations

Testbed and Reference Architectures

- Testbeds to evaluate “full stack” and provide feedback to members and liaison organizations
- Application specific architectures to aid in market adoption
- Outbound marketing to create awareness



Application Layers

- Define data models for end-device communication
- Integration of TSN communications and configuration models into application tools
- Application flow for end-node configuration
- Conformance for data models and end node configuration

OPC Foundation, ODVA,
IEC 61850, Sercos, ...

TSN Transport Interoperability and Conformance

- Define network services needed by market
- Fill gaps in standards to provide interoperable network configuration services
- Conformance of transport and network services
- Establish certification services



Network standards

- Define standard features to provide Time Sensitive Networking “deterministic communication” capabilities including updates to OSI Layers 1-4
- Assure proper operations and backwards compatibility with IT and OT



Avnu Conformance Testing for AVB

Avnu Certification Profile: Pro AV Release 1.0

Device Category: Bridges

	Version	Last Update	Grace Period Ends
AS/gPTP Test Plan	0.4	9/8/2013	06/30/2017
BA Test Plan	0.4	9/8/2013	06/30/2017
FQTSS/Qav Test Plan	0.5	9/8/2013	06/30/2017
Interop Test Plan	0.3	2/28/2013	06/30/2017
MRP Test Plan	0.3	9/8/2013	06/30/2017
MSRP Application Test Plan	0.4	9/8/2013	06/30/2017
MVRP Test Plan	0.4	9/8/2013	06/30/2017
Bridges and Pro A Endpoint Errata	1.0	07/20/2015	06/30/2017

Device Category: Pro AV Endpoints

	Version	Last Update	Grace Period Ends
FQTSS Test Plan	0.1	8/21/2013	06/30/2017
gPTP Test Plan	0.4	9/5/2013	06/30/2017
Interop-io Test Plan	0.3	8/21/2013	06/30/2017
M*RP Test Plan	0.2	1/17/2014	06/30/2017
Media Clocking Interop Test Plan	0.0	8/21/2013	06/30/2017
I722 Test Plan	0.3	8/21/2013	06/30/2017
Bridges and Pro A Endpoint Errata	1.0	07/20/2015	06/30/2017

Avnu Certification Profile: Pro AV Release 1.1

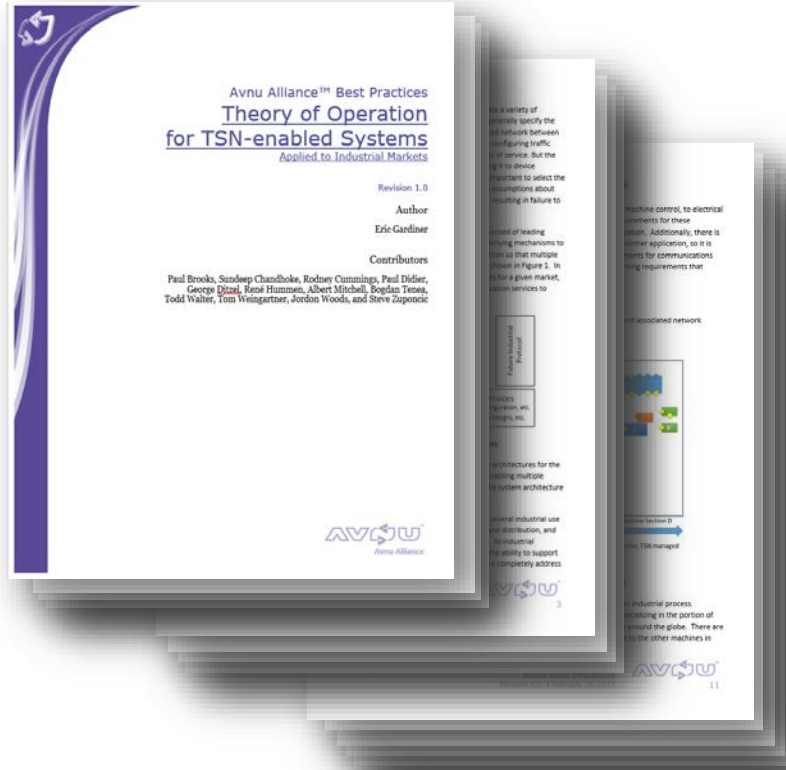
Device Category: Bridges

	Version	Last Update	Grace Period Ends
AS/gPTP Test Plan	0.4	9/8/2013	
BA Test Plan	0.4	9/8/2013	

...

- AVB conformance tests since 2013
- Testplans for endpoints and bridges
 - gPTP
 - MRP, MSRP, and MVRP
 - FQTSS
 - ...
- Goal for TSN to extend on these testplans and testing experience, e.g.:
 - gPTP (to be published)
 - IEEE 802.1Qbv (in progress)

Avnu - Theory of Operations

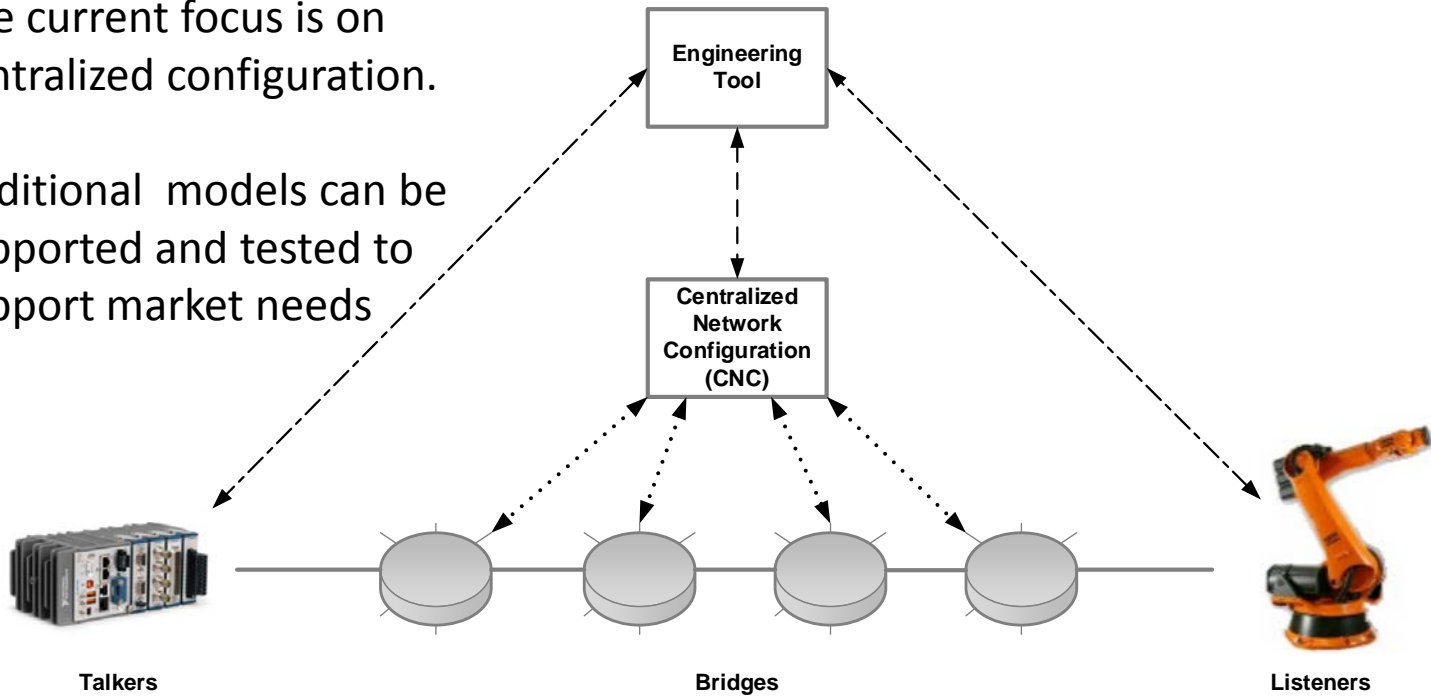


- 71 Pages
- Provides an overview of how to use TSN features of Ethernet
 - Use Cases and Requirements
 - States the problem
 - Introduction to TSN Foundational Mechanisms
 - Describes tools used to solve the problem
 - System Architecture
 - Shows how to use tools to solve the problem
 - Examples
 - Shows how tools solve specific problems relevant to industrial use cases

<http://avnu.org/knowledgebase/theory-of-operation/> (email and name required)

Current Industrial Configuration Model

- The current focus is on centralized configuration.
- Additional models can be supported and tested to support market needs

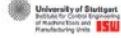
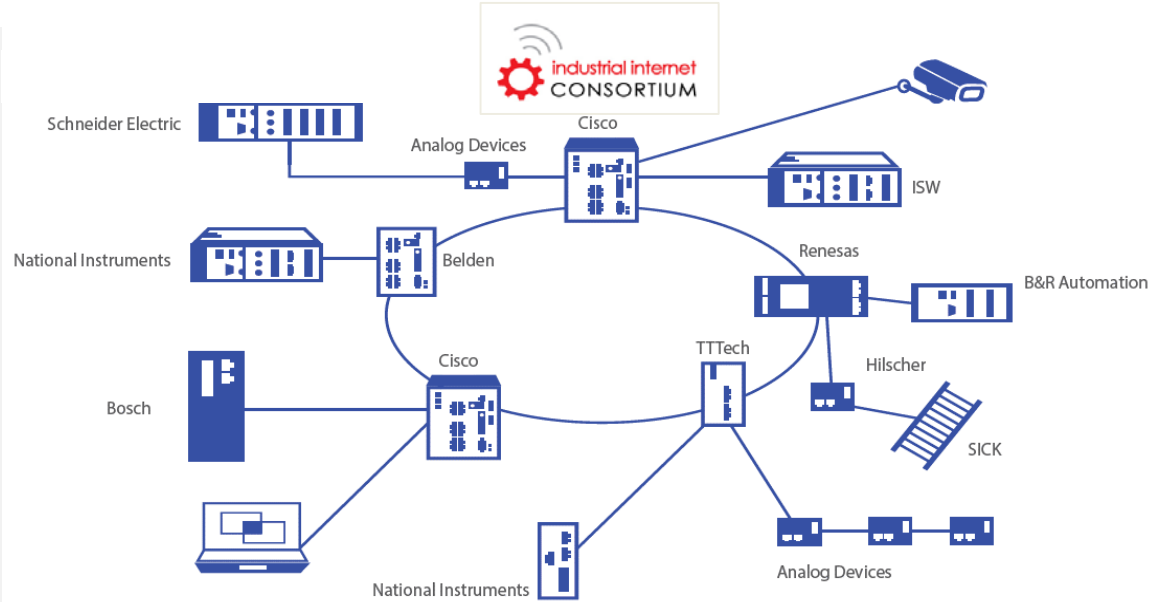


Avnu Collaboration with IIC

Industrial Internet Consortium's TSN for Flexible Manufacturing Testbed

Key Facts:

- **>20 Vendors** participating today
- **8 Plugfests** conducted
- **2 Testbed facilities** (US and Germany)
- **Demonstrations at 6 major shows**
- **Collaboration with multiple standards organizations**



Traffic Types in Manufacturing/Industrial networks

Types found in Network
Network Control
Voice
Video
Configuration and Diagnostics (Excellent Effort)
Best Effort
Isochronous
Cyclic
Alarms and Events

May be sub-types of
Critical Applications

Characteristics
Data Transmission Periodicity (cyclic/periodic or acyclic/sporadic)
Period
Application Synchronization
Data Size
Delivery Guarantee (deadline, latency and/or bandwidth)
Tolerance to interference (network jitter)
Tolerance to loss (drop sensitivity)

Source: An IIC whitepaper describing Manufacturing/Industrial traffic types that require TSN capabilities

We Look Forward to Collaborating with IEC & IEEE In the Future

- Avnu is looking to work together with IEEE & IEC on requirements for the industrial profiling work to avoid fragmentation and to achieve a common test foundation
- Avnu currently has a liaison in place with IEC, and a relationship with IEEE
- We look forward to future collaboration!



+



+

